

Aérojoules Project: Vertical Axis Wind Turbine

EMSHIP Master's Thesis Presentation

Cristian José Bottero

Supervised by: Prof. Maciej Taczała¹ and Prof. Hervé Le Sourné²

Reviewer: Prof. Philippe Rigo³

¹West Pomeranian University of Technology. Szczecin, Poland

²ICAM Nantes. Nantes, France

³University of Liège. Liège, Belgium

Nantes, February 27, 2012

Outline

- 1 Motivation
- 2 Turbine Design
- 3 2-D Aerodynamic Analysis
- 4 3-D Aerodynamic Analysis
- 5 Structural Design
- 6 Simplified Load Estimation
- 7 Conclusions and Recommendations

Outline

- 1 Motivation
 - Why VAWTs?
 - The Aérojoules Project
- 2 Turbine Design
- 3 2-D Aerodynamic Analysis
- 4 3-D Aerodynamic Analysis
- 5 Structural Design
- 6 Simplified Load Estimation
- 7 Conclusions and Recommendations

General discussion

Background

- Traditionally, HAWTs dominate the large-sized turbine market
- Increased interest in the small and medium-sized range
- Impulse to new developments in VAWTs

General discussion

Background

- Traditionally, HAWTs dominate the large-sized turbine market
- Increased interest in the small and medium-sized range
- Impulse to new developments in VAWTs

Advantages of VAWTs

- No special mechanisms for yawing into wind
- Generator closer to ground, simpler maintenance
- Lower operational speed: Less noise in urban installation

General discussion

Background

- Traditionally, HAWTs dominate the large-sized turbine market
- Increased interest in the small and medium-sized range
- Impulse to new developments in VAWTs

Advantages of VAWTs

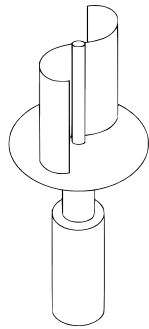
- No special mechanisms for yawing into wind
- Generator closer to ground, simpler maintenance
- Lower operational speed: Less noise in urban installation

Disadvantages of VAWTs

- Less efficient than horizontal axis wind turbines
- Difficulty of modeling the wind flow accurately
- Highly dynamic loading on the blade

Classification of VAWTs

Drag-driven: Savonius Type



Lift-driven: Darrieus Type



Combined: Darrieus-Savonius



Outline

- 1 Motivation
 - Why VAWTs?
 - The Aérojoules Project
- 2 Turbine Design
- 3 2-D Aerodynamic Analysis
- 4 3-D Aerodynamic Analysis
- 5 Structural Design
- 6 Simplified Load Estimation
- 7 Conclusions and Recommendations

Origin and Objectives



About the project

- Started by the Ocean Vital Foundation
- Model successfully tested at the Vendée Globe 2008
- Multidisciplinary project: ICAM, CSTB, Jalais, Garos, AIC
- VAWTs oriented to the Nantes region
- Three variants: 300W, 1500W and 3000W

Left: Model used for the Vendée Globe 2008



Outline

- 1 Motivation
- 2 Turbine Design
 - Introduction to Turbine Analysis
 - Previous Works
 - Analysis and Optimization
 - Blade Support Interface
 - Airfoil Preselection
- 3 2-D Aerodynamic Analysis
- 4 3-D Aerodynamic Analysis
- 5 Structural Design
- 6 Simplified Load Estimation
- 7 Conclusions and Recommendations



Methods for Turbine Analysis

Aimed at obtaining the global efficiency

- Actuator Disk Method
- Double Actuator Disk Method
- Rotor Disk Method

Aimed at obtaining the flow characteristics

- Blade-Element/Momentum Theory (BEM)
- Double Multiple Streamtube Method (DMS)
- Vortex Method
- Computational Fluid Dynamics (CFD)

Methods for Turbine Analysis

Aimed at obtaining the global efficiency

- Actuator Disk Method \Rightarrow **Maximum efficiency 59.3%**
- Double Actuator Disk Method \Rightarrow **Maximum efficiency 64%**
- Rotor Disk Method \Rightarrow **HAWT**

Aimed at obtaining the flow characteristics

- Blade-Element/Momentum Theory (BEM) \Rightarrow **HAWT**
- Double Multiple Streamtube Method (DMS) \Rightarrow **Simple flow field**
- Vortex Method \Rightarrow **Noise propagation analysis**
- **Computational Fluid Dynamics (CFD)** \Rightarrow **Efficiency & flow pattern**

Outline

- 1 Motivation
- 2 Turbine Design
 - Introduction to Turbine Analysis
 - Previous Works
 - Analysis and Optimization
 - Blade Support Interface
 - Airfoil Preselection
- 3 2-D Aerodynamic Analysis
- 4 3-D Aerodynamic Analysis
- 5 Structural Design
- 6 Simplified Load Estimation
- 7 Conclusions and Recommendations

Performance and main dimensions

Considered constraints

- Expected power output
- Compromise between aerodynamic and power generation aspects
- Aesthetic aspect of the turbine
- Interaction with the future manufacturer
- Search for an airfoil with the best lift to drag ratio

Performance and main dimensions

Considered constraints

- Expected power output
- Compromise between aerodynamic and power generation aspects
- Aesthetic aspect of the turbine
- Interaction with the future manufacturer
- Search for an airfoil with the best lift to drag ratio

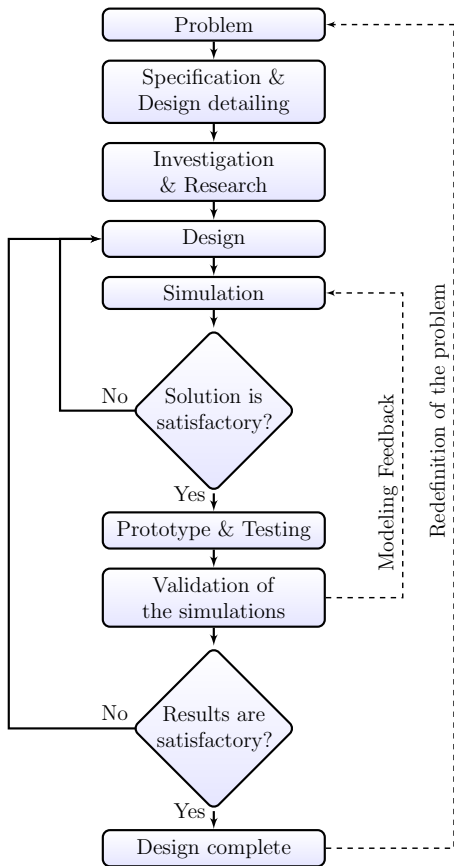
Parameters set

- 2m² square–shape swept area: diameter = height = 1.4m
- Three helicoidal blades in composite materials: fiber glass – epoxy
- NACA 6412 airfoil, chord = 0.2m

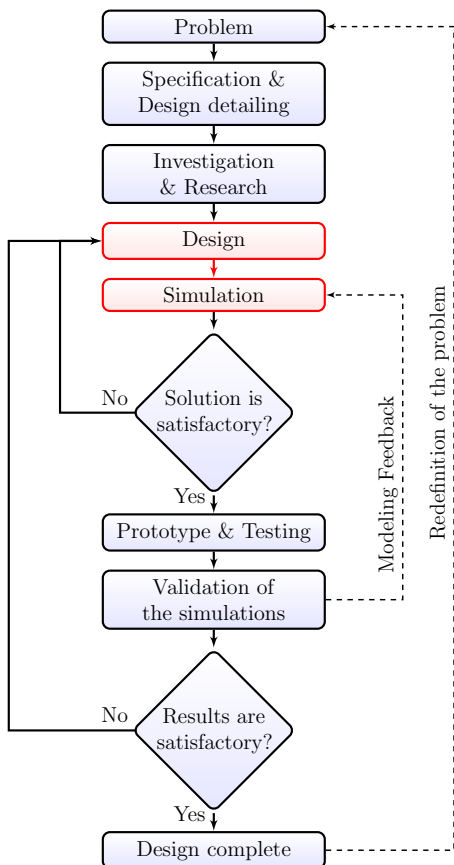
Outline

- 1 Motivation
- 2 Turbine Design
 - Introduction to Turbine Analysis
 - Previous Works
 - **Analysis and Optimization**
 - Blade Support Interface
 - Airfoil Preselection
- 3 2-D Aerodynamic Analysis
- 4 3-D Aerodynamic Analysis
- 5 Structural Design
- 6 Simplified Load Estimation
- 7 Conclusions and Recommendations

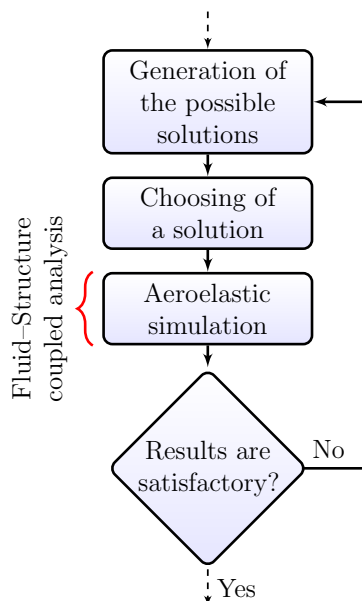
Design process



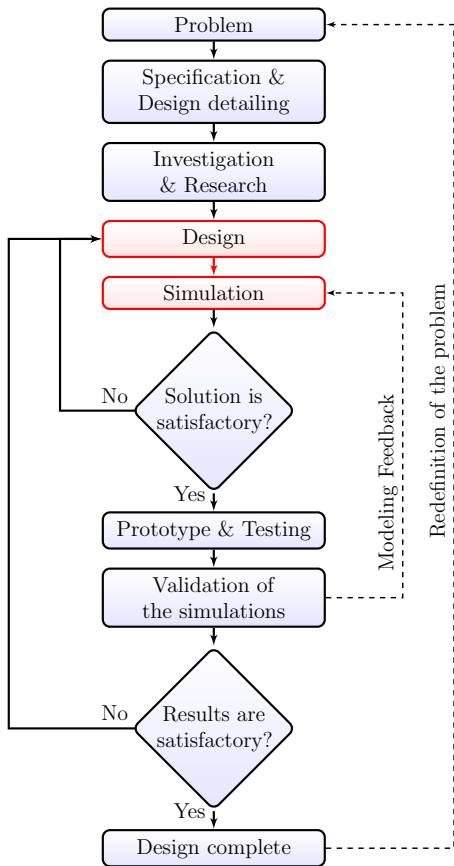
Design process



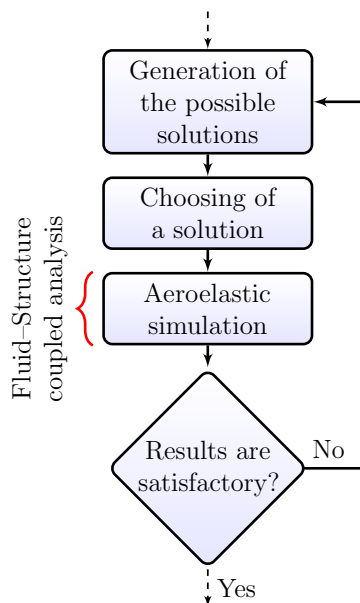
Planned: Coupled Analysis



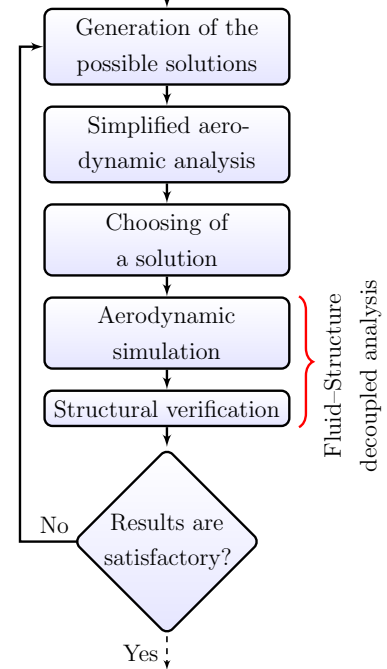
Design process



Planned: Coupled Analysis



Adopted: Decoupled Analysis



Outline

- 1 Motivation
- 2 **Turbine Design**
 - Introduction to Turbine Analysis
 - Previous Works
 - Analysis and Optimization
 - **Blade Support Interface**
 - Airfoil Preselection
- 3 2-D Aerodynamic Analysis
- 4 3-D Aerodynamic Analysis
- 5 Structural Design
- 6 Simplified Load Estimation
- 7 Conclusions and Recommendations

Study of design alternatives

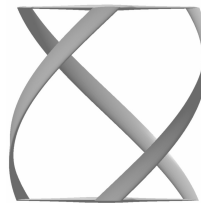
Interfaces at intermediate positions along the blades

- Concept used on a tested model
- Reduction of bending efforts at links
- Local reduction of aerodynamic forces
- Tip vortex effect not addressed



Interfaces at the blades extremities

- Allows works on tip vortex effect
- Increased solicitations at links
- Might require additional intermediate supports



► Designs

Outline

- 1 Motivation
- 2 Turbine Design
 - Introduction to Turbine Analysis
 - Previous Works
 - Analysis and Optimization
 - Blade Support Interface
 - Airfoil Preselection
- 3 2-D Aerodynamic Analysis
- 4 3-D Aerodynamic Analysis
- 5 Structural Design
- 6 Simplified Load Estimation
- 7 Conclusions and Recommendations

General discussion

Criteria for the selection

- Aerodynamic performance
- Structural strength and stiffness
- Aeroelastic behavior
- Manufacturability
- Maintainability
- Noise generation

General discussion

Criteria for the selection

- Aerodynamic performance
- Structural strength and stiffness
- Aeroelastic behavior
- Manufacturability
- Maintainability
- Noise generation

Available airfoil families

- Conventional Airfoils
 - Four and five digits NACA Series
 - Other non-NACA airfoils
- Laminar Airfoils
 - Six and seven digits NACA Series
- NREL Families
- VAWT Tailored Airfoils

General discussion

Criteria for the selection

- Aerodynamic performance
- Structural strength and stiffness
- Aeroelastic behavior
- Manufacturability
- Maintainability
- Noise generation

Available airfoil families

- Conventional Airfoils
 - Four and five digits NACA Series
 - Other non-NACA airfoils
- Laminar Airfoils
 - Six and seven digits NACA Series
- ~~NREL Families~~ ⇒ **Oriented to HAWT**
- VAWT Tailored Airfoils

General discussion

Criteria for the selection

- Aerodynamic performance
- Structural strength and stiffness
- Aeroelastic behavior
- Manufacturability
- Maintainability
- Noise generation

Available airfoil families

- Conventional Airfoils
 - Four and five digits NACA Series
 - Other non-NACA airfoils
- ~~Laminar Airfoils~~ ⇒ **Not good for permanent transient state**
 - ~~Six and seven digits NACA Series~~
- ~~NREL Families~~ ⇒ **Oriented to HAWT**
- VAWT Tailored Airfoils

General discussion

Criteria for the selection

- Aerodynamic performance
- Structural strength and stiffness
- Aeroelastic behavior
- Manufacturability
- Maintainability
- Noise generation

Available airfoil families

- Conventional Airfoils
 - Four and five digits NACA Series
 - Other non-NACA airfoils
- ~~Laminar Airfoils~~ ⇒ Not good for permanent transient state
 - ~~Six and seven digits NACA Series~~
- ~~NREL Families~~ ⇒ Oriented to HAWT
- ~~VAWT Tailored Airfoils~~ ⇒ Not abundant information

General discussion

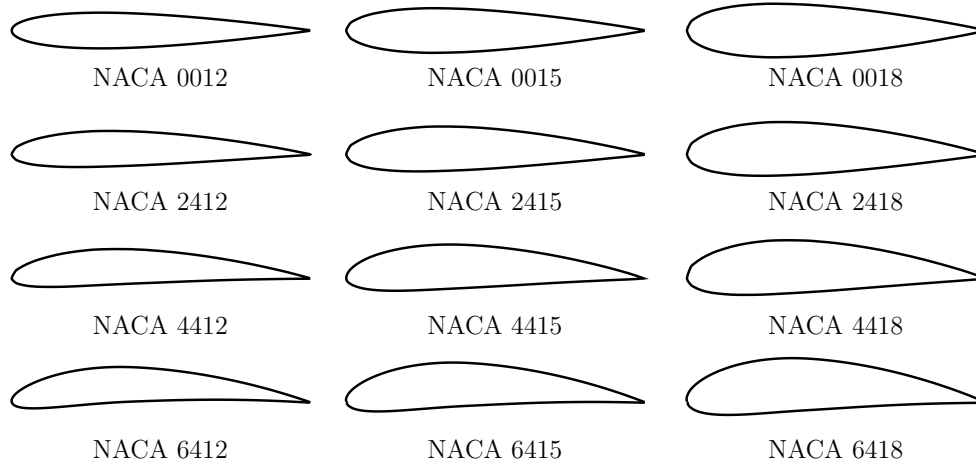
Criteria for the selection

- Aerodynamic performance
- Structural strength and stiffness
- Aeroelastic behavior
- Manufacturability
- Maintainability
- Noise generation

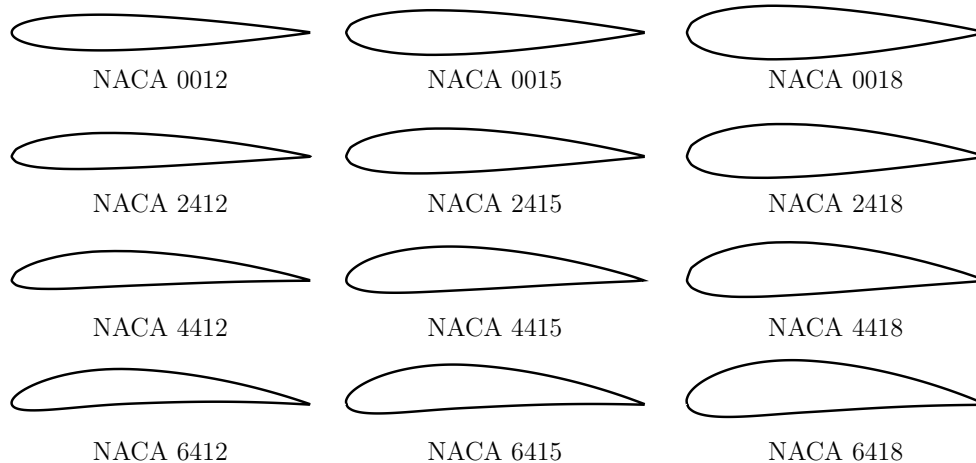
Available airfoil families

- Conventional Airfoils
 - **Four and five digits NACA Series**
 - ~~Other non-NACA airfoils~~ ⇒ Not abundant information
- ~~Laminar Airfoils~~ ⇒ Not good for permanent transient state
 - ~~Six and seven digits NACA Series~~
- ~~NREL Families~~ ⇒ Oriented to HAWT
- ~~VAWT Tailored Airfoils~~ ⇒ Not abundant information

Preselected NACA four-digit airfoils



Preselected NACA four-digit airfoils



Considerations

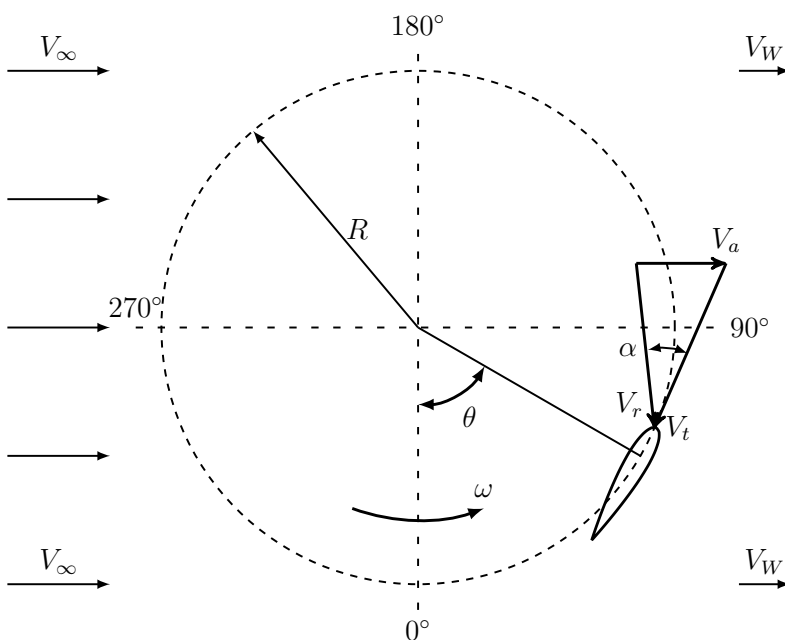
- Manufacturing \Rightarrow Simple geometries
- Design & Analysis \Rightarrow Well documented airfoil data
- Operation & Maintenance \Rightarrow Low sensitivity to roughness
- Optimization \Rightarrow Wide range of alternative designs



Outline

- 1 Motivation
- 2 Turbine Design
- 3 2-D Aerodynamic Analysis
 - Preliminary Analysis
 - CFD Modeling
- 4 3-D Aerodynamic Analysis
- 5 Structural Design
- 6 Simplified Load Estimation
- 7 Conclusions and Recommendations

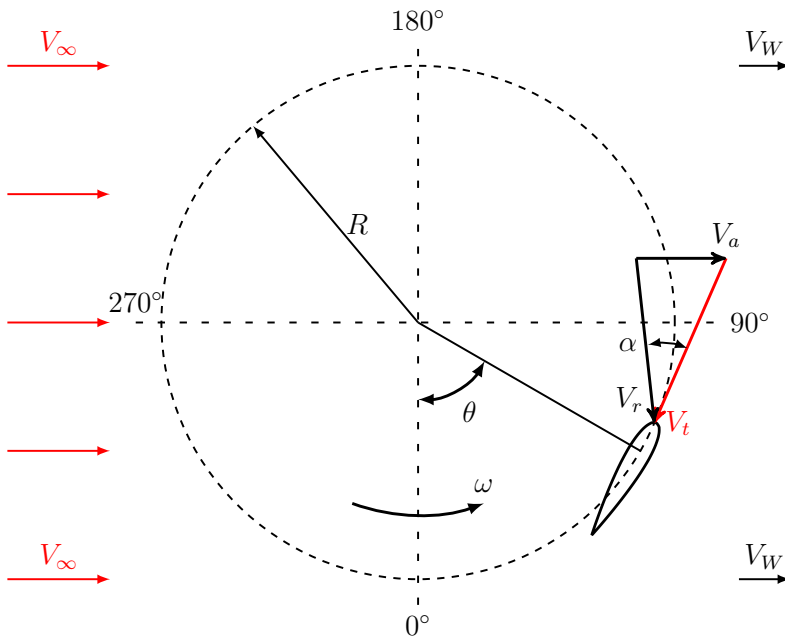
General operational parameters



Characteristics

- Simplified analysis
- Insight into the VAWT operation
- Estimation of diverse flow variables
- Background knowledge for further studies

General operational parameters



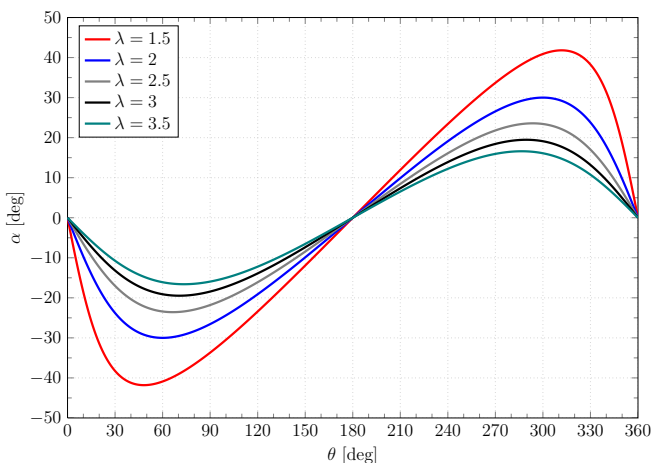
Characteristics

- Simplified analysis
- Insight into the VAWT operation
- Estimation of diverse flow variables
- Background knowledge for further studies

Important definition:

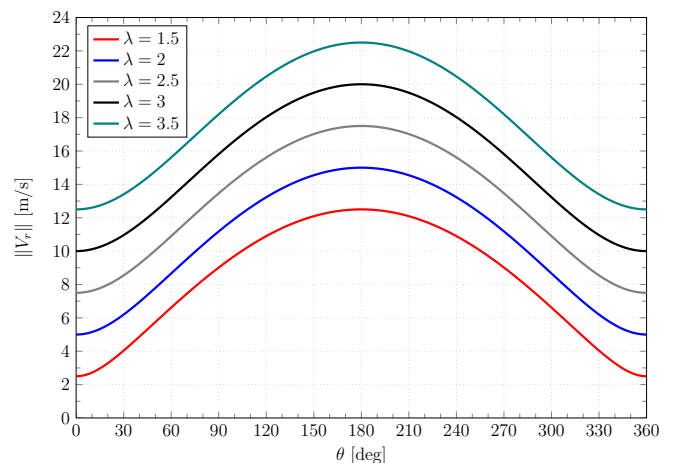
$$\text{Tip speed ratio: } \lambda = \frac{V_t}{V_\infty} = \frac{\text{Blade tip velocity}}{\text{Wind velocity}}$$

Study of flow variables



Incidence angle (α) vs. θ

- Decreases with λ
- Magnitude above 15°



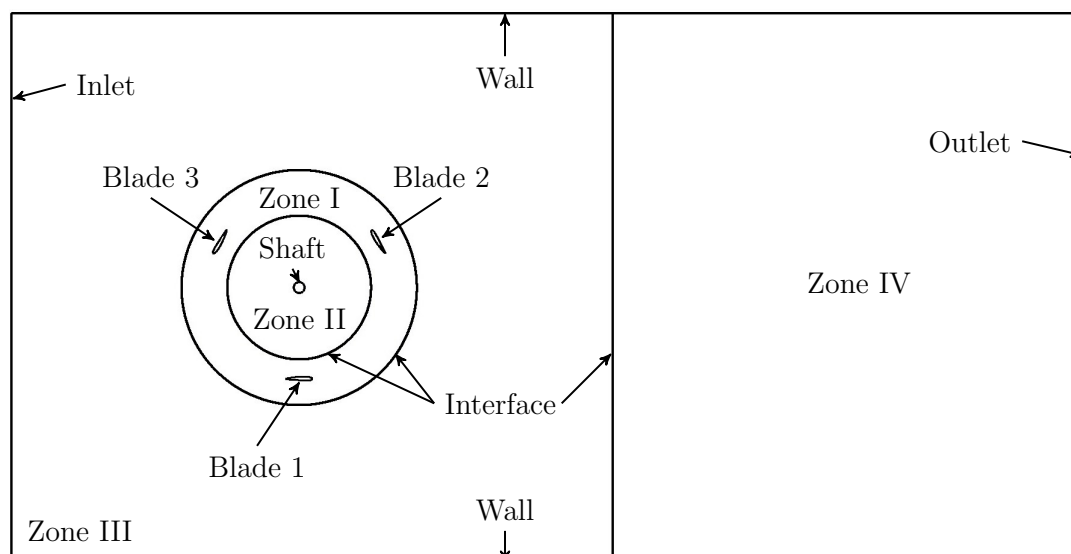
Incidence velocity (V_r) vs. θ

- Increases with λ
- Influences local Reynolds number

Outline

- 1 Motivation
- 2 Turbine Design
- 3 2-D Aerodynamic Analysis
 - Preliminary Analysis
 - **CFD Modeling**
- 4 3-D Aerodynamic Analysis
- 5 Structural Design
- 6 Simplified Load Estimation
- 7 Conclusions and Recommendations

Models characteristics

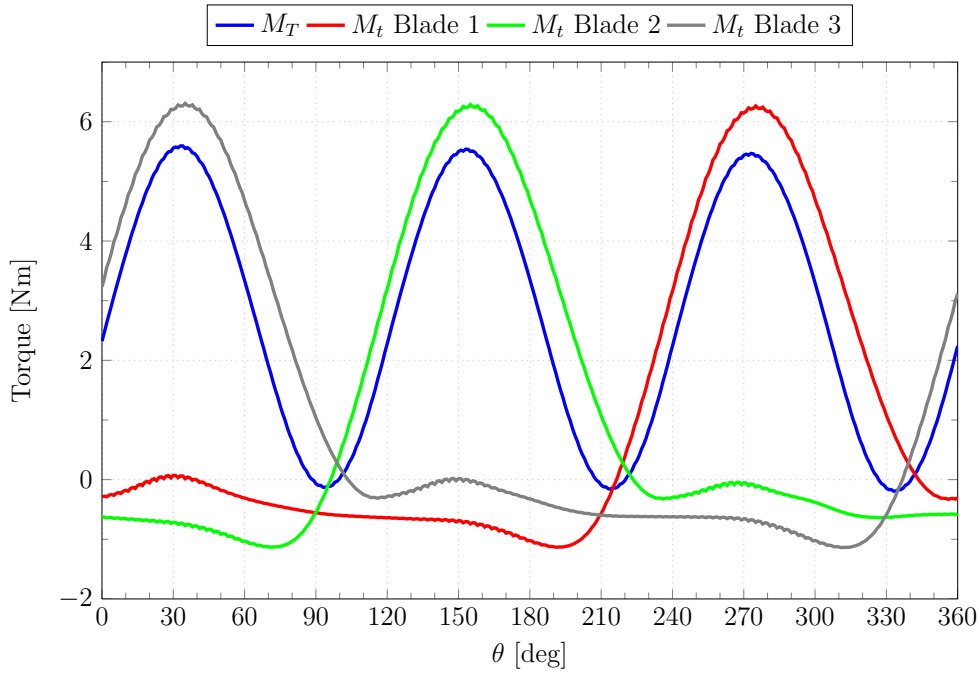


Considerations

- $V_{inlet} = 5m/s$
- RANS equations
- Realizable $k-\epsilon$ model
- Two-Layer approach
- All y^+ wall treatment
- Six values of λ

[▶ Mesh](#)

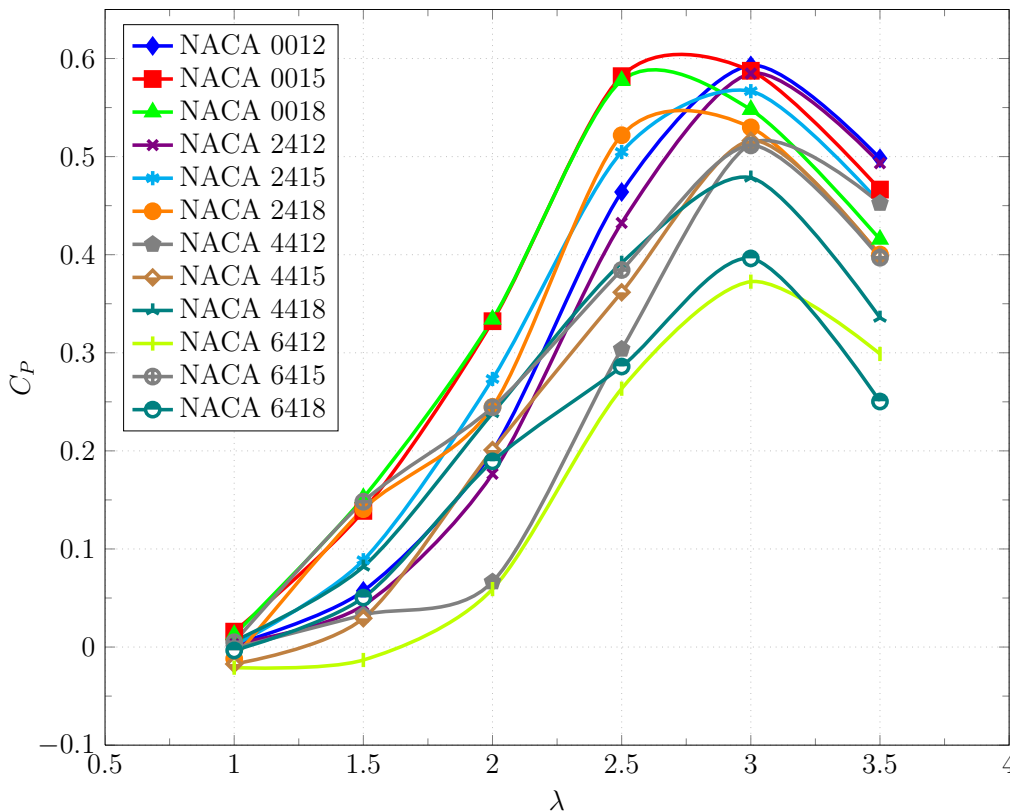
Results. Typical torque curve



NACA 2415
 $\lambda = 3$

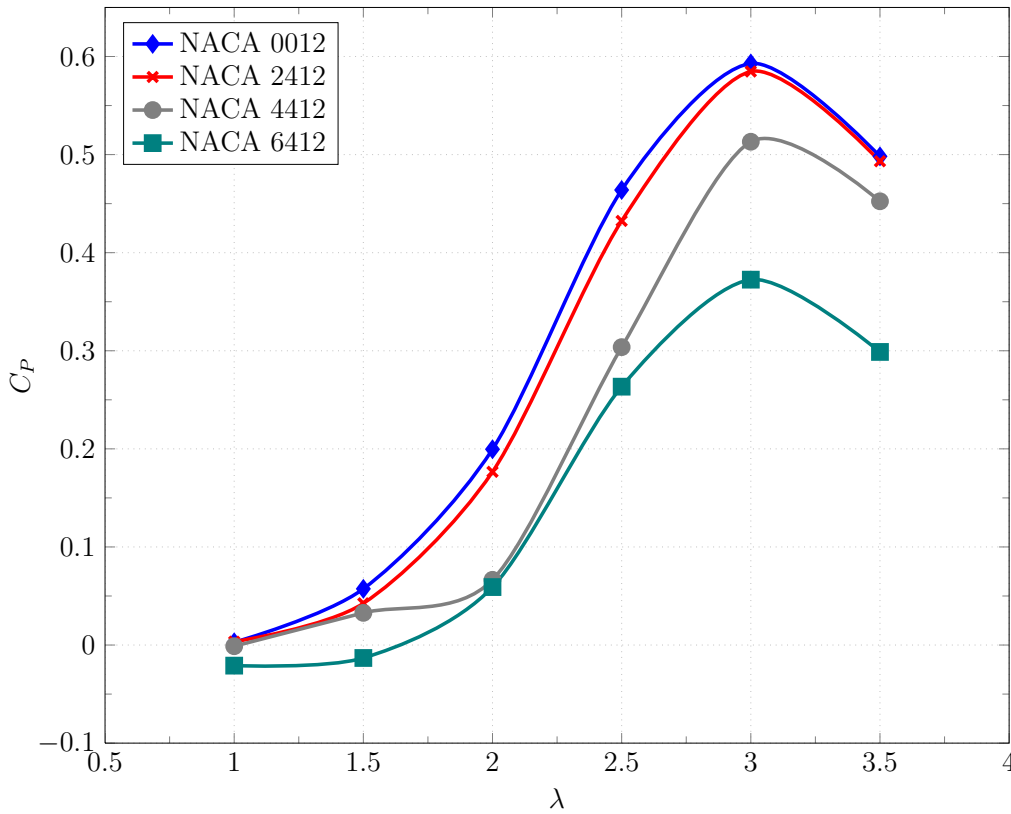
$$\text{Turbine efficiency: } C_P = \frac{P_a}{P_w} = \frac{M_{Ta} \omega}{\frac{1}{2} \rho S V_\infty^3}$$

Results. Comparison of efficiencies



Overall view

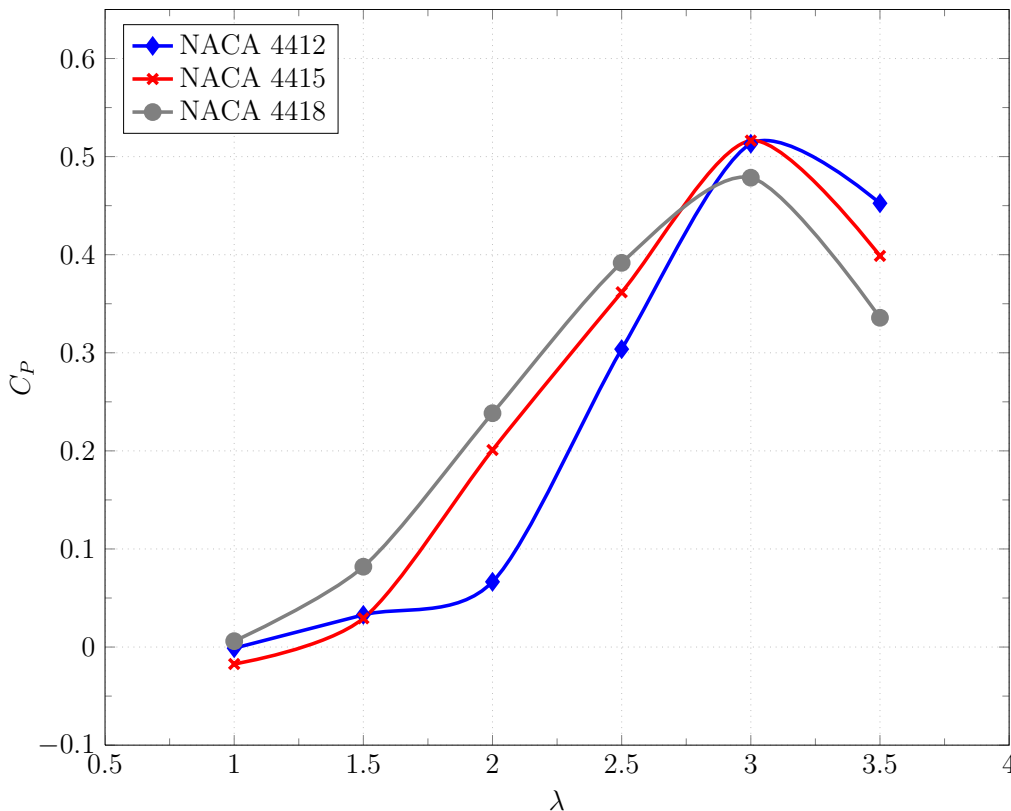
Results. Comparison of efficiencies



Curvature effect
12% thickness



Results. Comparison of efficiencies

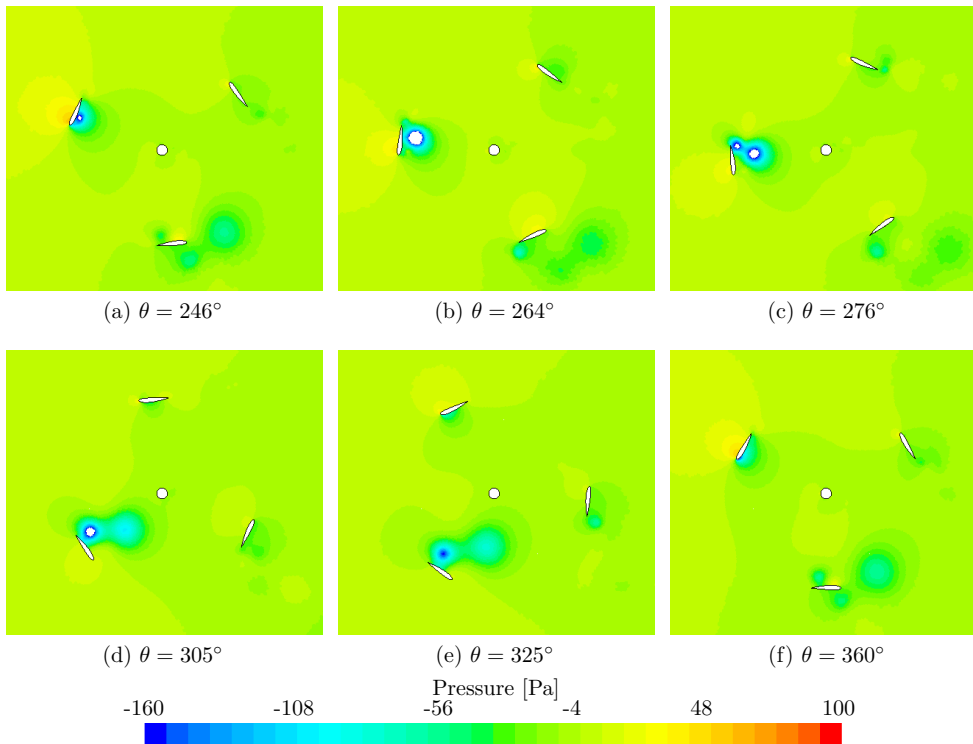


Thickness effect
4% curvature

▶ Complete



Flow pattern

NACA 2415 $\lambda = 1$

- Higher α
- Evident flow detachment
- Doublet

▶ $\lambda = 3$ 

Conclusion of the analysis

Effect of curvature increase

- Reduction of peak efficiency
- Self-starting characteristics not captured



Conclusion of the analysis

Effect of curvature increase

- Reduction of peak efficiency
- Self-starting characteristics not captured

Effect of thickness increase

- Not clear tendency
- From 12% to 15%, apparent improvement

Conclusion of the analysis

Effect of curvature increase

- Reduction of peak efficiency
- Self-starting characteristics not captured

Effect of thickness increase

- Not clear tendency
- From 12% to 15%, apparent improvement

Results at lower λ

- Unexpected behavior: self-starting
- Possible simulation problems: dynamic stall

Conclusion of the analysis

Effect of curvature increase

- Reduction of peak efficiency
- Self-starting characteristics not captured

Effect of thickness increase

- Not clear tendency
- From 12% to 15%, apparent improvement

Results at lower λ

- Unexpected behavior: self-starting
- Possible simulation problems: dynamic stall

Results at higher λ

- Peak value close to theoretical limit
- Results considered qualitatively for airfoil selection

Conclusion of the analysis

Effect of curvature increase

- Reduction of peak efficiency
- Self-starting characteristics not captured

Effect of thickness increase

- Not clear tendency
- From 12% to 15%, apparent improvement

Results at lower λ

- Unexpected behavior: self-starting
- Possible simulation problems: dynamic stall

Results at higher λ

- Peak value close to theoretical limit
- Results considered qualitatively for airfoil selection

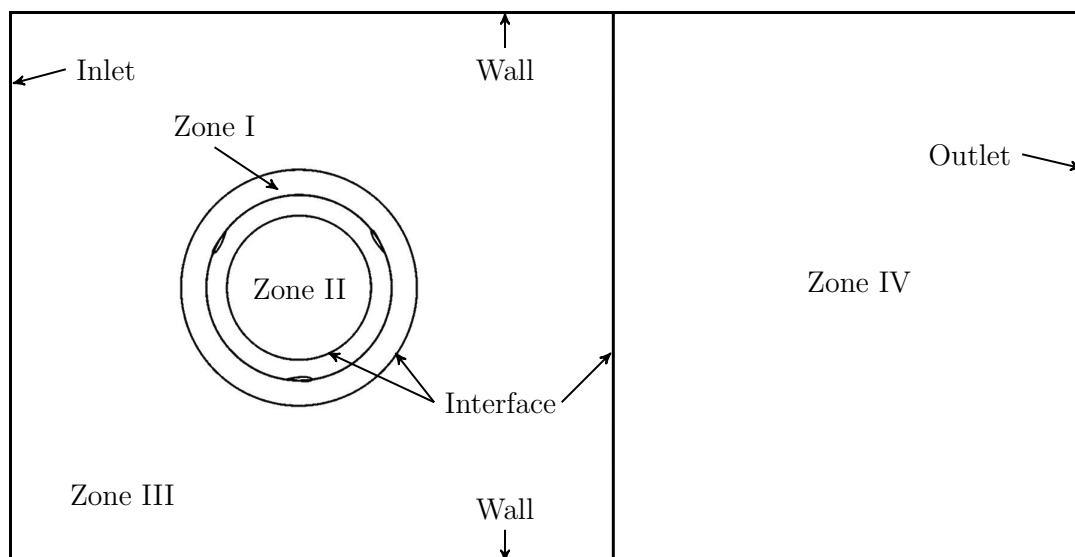
Selected airfoils for further analysis

- NACA 0015
- NACA 2415

Outline

- 1 Motivation
- 2 Turbine Design
- 3 2-D Aerodynamic Analysis
- 4 **3-D Aerodynamic Analysis**
 - **Simplified CFD Modeling**
 - Detailed CFD Modeling
- 5 Structural Design
- 6 Simplified Load Estimation
- 7 Conclusions and Recommendations

Simplified model characteristics

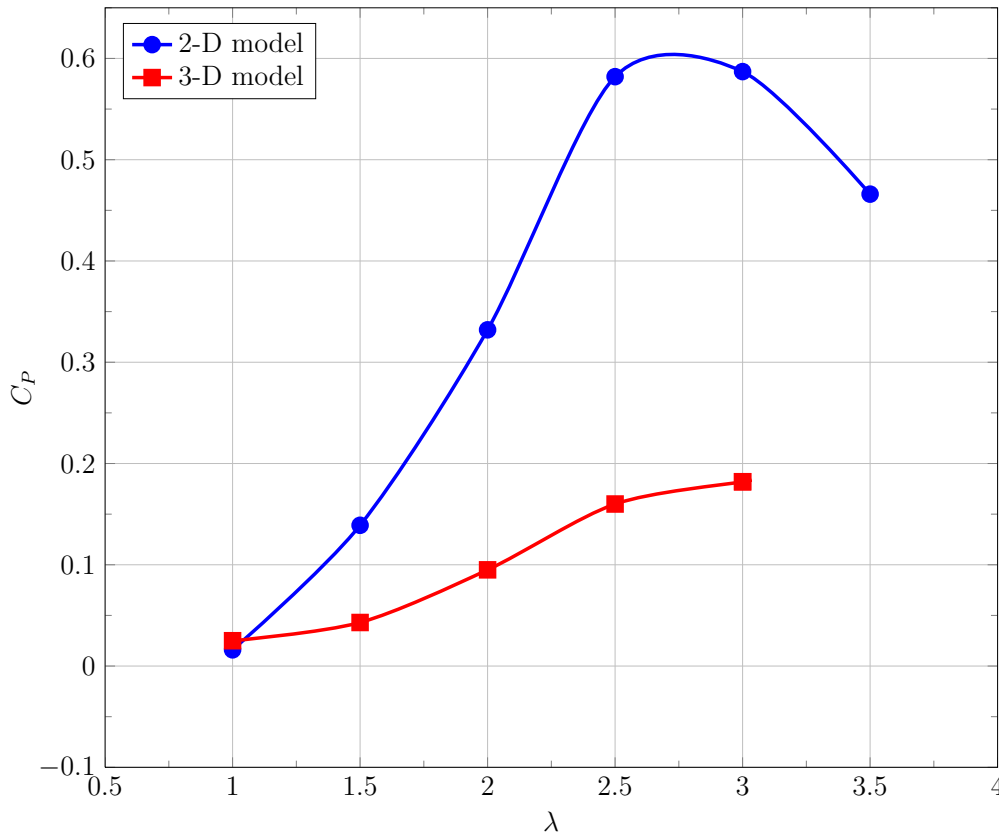


Considerations

- Equivalent to 2-D models
- Four mesh sizes

[▶ Mesh](#)

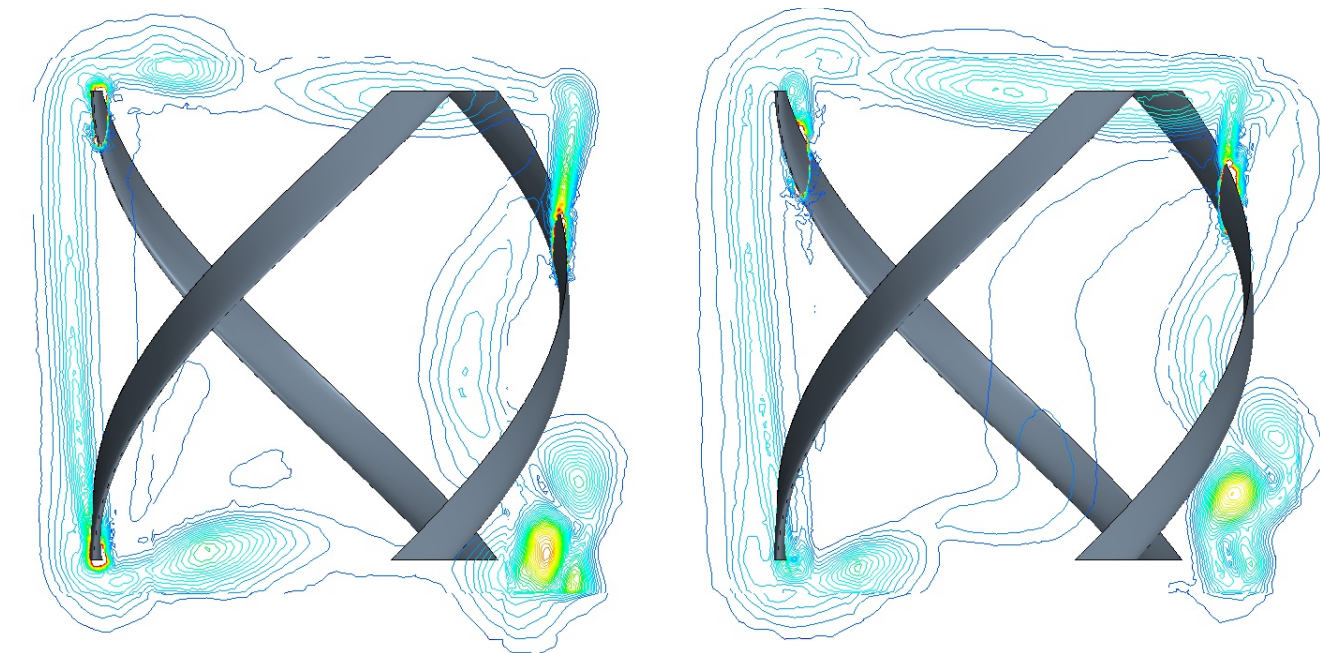
Results. Efficiency



NACA 0015

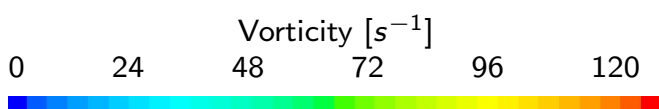
- Lower peak
- Unrealistic at low λ

Tip vortex visualization



$\Delta x = 0.15m$

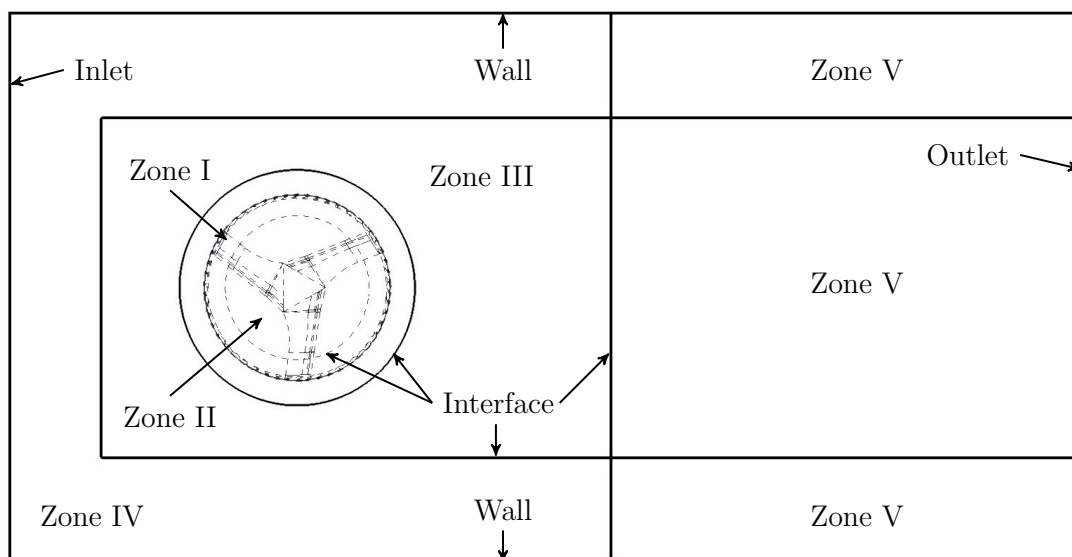
$\Delta x = 0.3m$



Outline

- 1 Motivation
- 2 Turbine Design
- 3 2-D Aerodynamic Analysis
- 4 **3-D Aerodynamic Analysis**
 - Simplified CFD Modeling
 - **Detailed CFD Modeling**
- 5 Structural Design
- 6 Simplified Load Estimation
- 7 Conclusions and Recommendations

Detailed model characteristics



Considerations

- Equivalent to 3-D Simplified
- Five mesh sizes

[▶ Mesh](#)

Results. Inconveniences

Problems

- Solution does not converge
- Divergence of flow variables

Results. Inconveniences

Problems

- Solution does not converge
- Divergence of flow variables

Possible causes

- Complex geometries
- Mesh quality
- Turbulence model

Results. Inconveniences

Problems

- Solution does not converge
- Divergence of flow variables

Possible causes

- Complex geometries
- Mesh quality
- Turbulence model

Possible solutions

- Alternative designs for the interface
- Increase mesh density
- Better turbulence modeling: LES

Results. Inconveniences

Problems

- Solution does not converge
- Divergence of flow variables

Possible causes

- Complex geometries
- Mesh quality
- Turbulence model

Possible solutions

- Alternative designs for the interface ⇒ **Not affecting results**
- Increase mesh density
- Better turbulence modeling: LES

Results. Inconveniences

Problems

- Solution does not converge
- Divergence of flow variables

Possible causes

- Complex geometries
- Mesh quality
- Turbulence model

Possible solutions

- Alternative designs for the interface \Rightarrow **Not affecting results**
- Increase mesh density \Rightarrow **Computational power limit**
- Better turbulence modeling: LES \Rightarrow **Computational power limit**

Results. Inconveniences

Problems

- Solution does not converge
- Divergence of flow variables

Possible causes

- Complex geometries
- Mesh quality
- Turbulence model

Possible solutions

- Alternative designs for the interface \Rightarrow **Not affecting results**
- Increase mesh density \Rightarrow **Computational power limit**
- Better turbulence modeling: LES \Rightarrow **Computational power limit**

Constraint

- Last stages of involvement

Results. Inconveniences

Problems

- Solution does not converge
- Divergence of flow variables

Possible causes

- Complex geometries
- Mesh quality
- Turbulence model

Possible solutions

- Alternative designs for the interface \Rightarrow **Not affecting results**
- Increase mesh density \Rightarrow **Computational power limit**
- Better turbulence modeling: LES \Rightarrow **Computational power limit**

Constraint

- Last stages of involvement \Rightarrow **Task continued based on this experience**



Outline

- 1 Motivation
- 2 Turbine Design
- 3 2-D Aerodynamic Analysis
- 4 3-D Aerodynamic Analysis
- 5 **Structural Design**
 - **Load Assessment**
 - Turbine Materials
- 6 Simplified Load Estimation
- 7 Conclusions and Recommendations



Origin of loads

Aerodynamic loads

- Operational: oscillatory pressure loads, friction loads
- Non-operational: pressure loads while braked, friction loads

Origin of loads

Aerodynamic loads

- Operational: oscillatory pressure loads, friction loads
- Non-operational: pressure loads while braked, friction loads

Inertial loads

- Operational: rotation, gravity
- Non-operational: gravity, installation and transportation

Origin of loads

Aerodynamic loads

- Operational: **oscillatory pressure loads**, friction loads
- Non-operational: pressure loads while braked, friction loads

Inertial loads

- Operational: rotation, gravity
- Non-operational: gravity, installation and transportation

Accidental loads

- Impact of foreign objects
- Installation and transportation

Outline

- 1 Motivation
- 2 Turbine Design
- 3 2-D Aerodynamic Analysis
- 4 3-D Aerodynamic Analysis
- 5 **Structural Design**
 - Load Assessment
 - **Turbine Materials**
- 6 Simplified Load Estimation
- 7 Conclusions and Recommendations

Diverse considerations

Previous work

- Composite materials selected: glass fiber – epoxy
- Isotropic behavior for the analysis

Diverse considerations

Previous work

- Composite materials selected: glass fiber – epoxy
- Isotropic behavior for the analysis

Efforts on the blades

- Global bending along the main axis
- Global bending along the secondary axis
- Torsion
- Local effects

Layout optimization



Diverse considerations

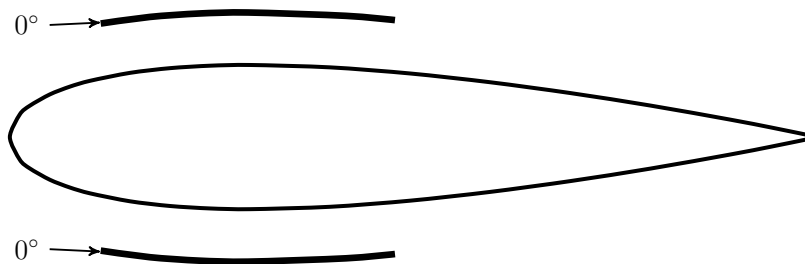
Previous work

- Composite materials selected: glass fiber – epoxy
- Isotropic behavior for the analysis

Efforts on the blades

- Global bending along the main axis
- Global bending along the secondary axis
- Torsion
- Local effects

Layout optimization



Diverse considerations

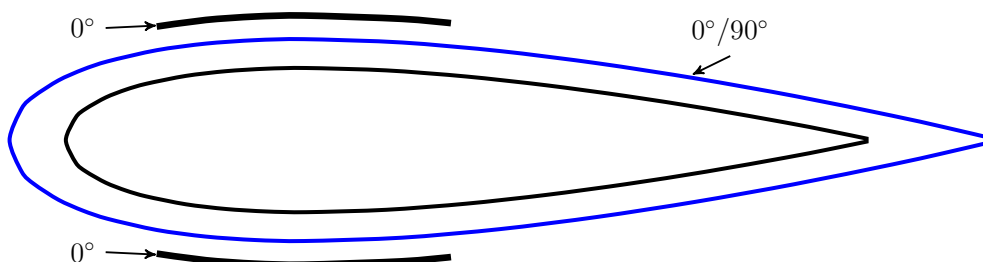
Previous work

- Composite materials selected: glass fiber – epoxy
- Isotropic behavior for the analysis

Efforts on the blades

- Global bending along the main axis
- Global bending along the secondary axis
- Torsion
- Local effects

Layout optimization



Diverse considerations

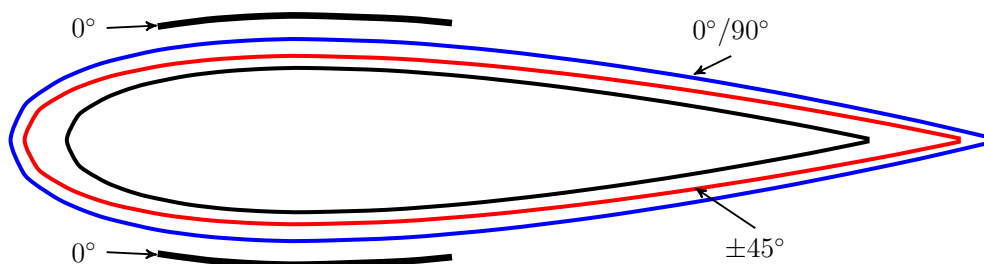
Previous work

- Composite materials selected: glass fiber – epoxy
- Isotropic behavior for the analysis

Efforts on the blades

- Global bending along the main axis
- Global bending along the secondary axis
- Torsion
- Local effects

Layout optimization



Diverse considerations

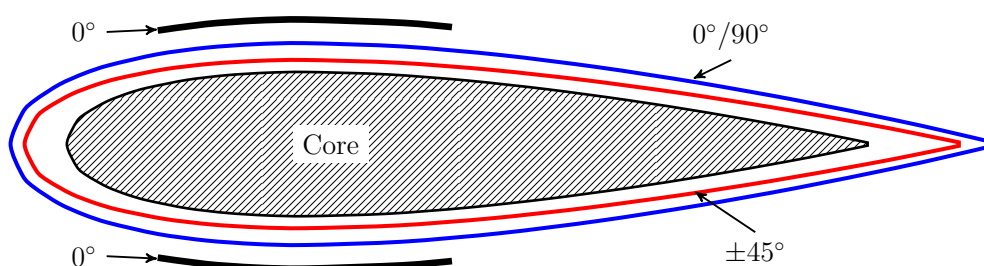
Previous work

- Composite materials selected: glass fiber – epoxy
- Isotropic behavior for the analysis

Efforts on the blades

- Global bending along the main axis
- Global bending along the secondary axis
- Torsion
- Local effects

Layout optimization



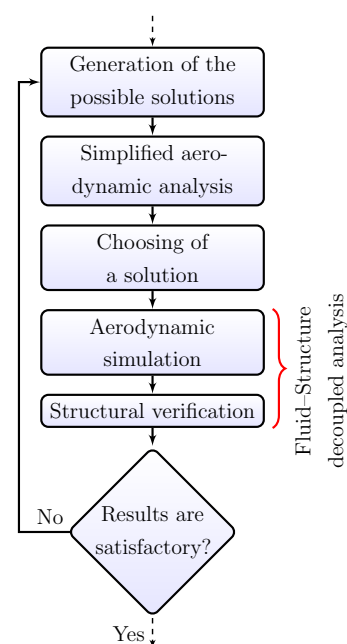
Outline

- 1 Motivation
- 2 Turbine Design
- 3 2-D Aerodynamic Analysis
- 4 3-D Aerodynamic Analysis
- 5 Structural Design
- 6 Simplified Load Estimation**
 - Motivation
 - Implementation
 - Application
- 7 Conclusions and Recommendations

Motivation

Considerations

- Decoupled analysis
- Early structural optimization
- Need for aerodynamic loads
- 3-D CFD: time consuming
- Need for alternative solution



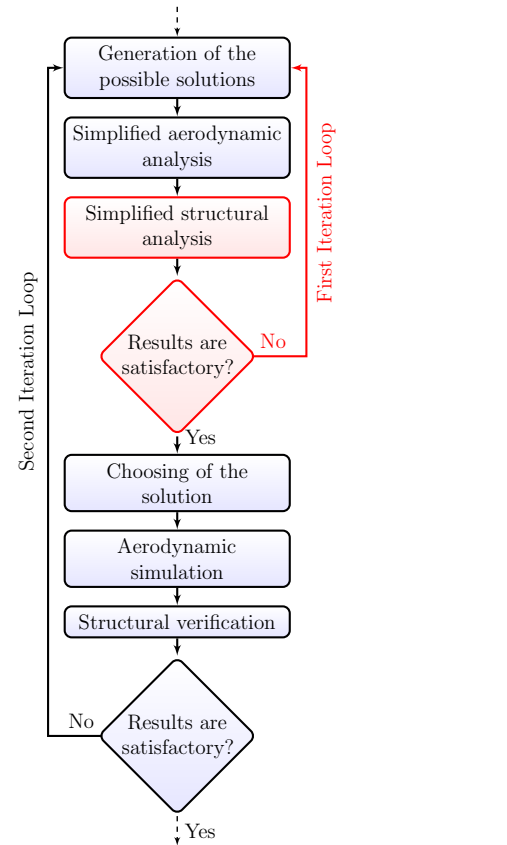
Motivation

Considerations

- Decoupled analysis
- Early structural optimization
- Need for aerodynamic loads
- 3-D CFD: time consuming
- Need for alternative solution

Proposal

- Preliminary load assessment based on 2-D CFD
- Early structural analysis
- Two iteration loops



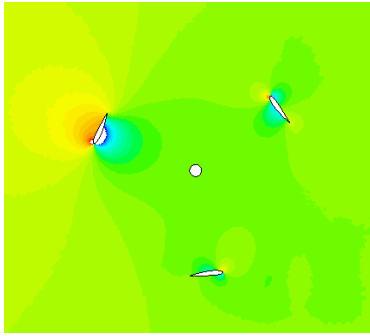
Outline

- 1 Motivation
- 2 Turbine Design
- 3 2-D Aerodynamic Analysis
- 4 3-D Aerodynamic Analysis
- 5 Structural Design
- 6 Simplified Load Estimation
 - Motivation
 - **Implementation**
 - Application
- 7 Conclusions and Recommendations



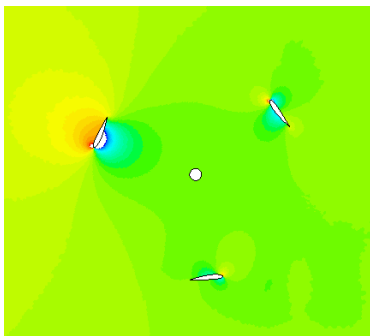
General description

2-D pressure distribution



General description

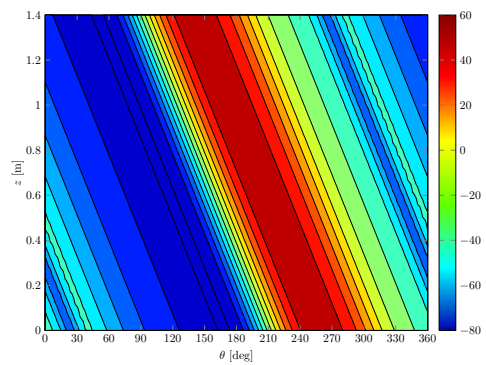
2-D pressure distribution



$$\theta \iff z$$

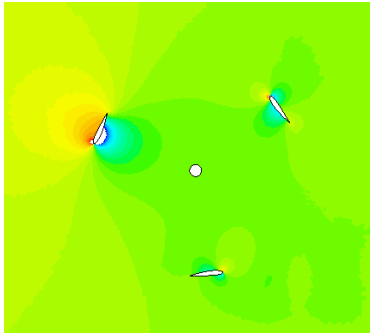
Data conditioning

3-D simplified distribution



General description

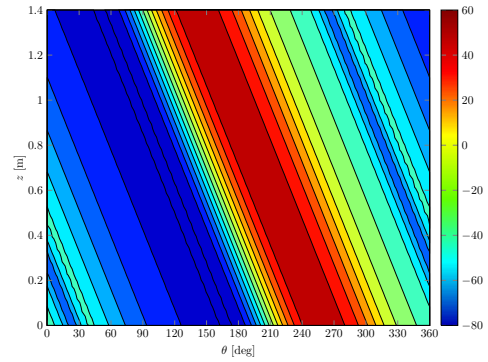
2-D pressure distribution



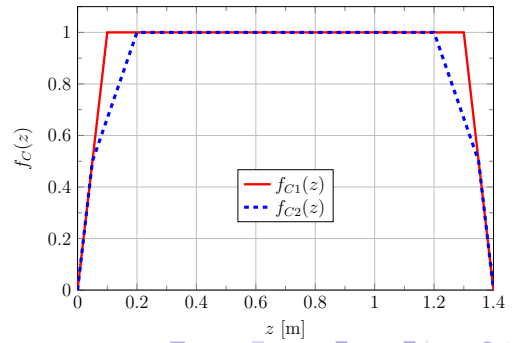
$\theta \iff z$
 \longrightarrow

Data conditioning

3-D simplified distribution



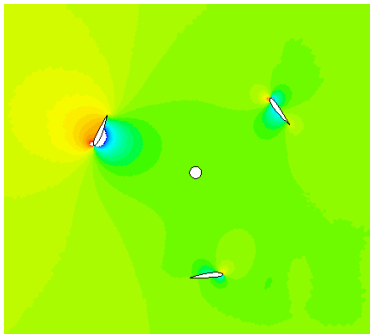
↓ Shape function



Navigation icons: back, forward, search, etc.

General description

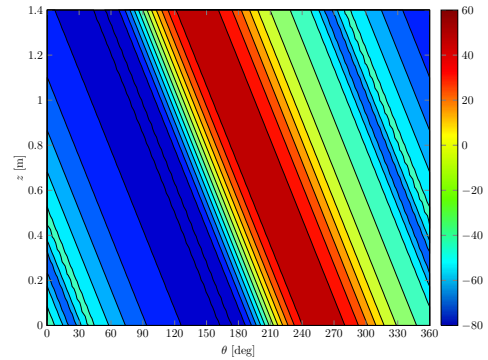
2-D pressure distribution



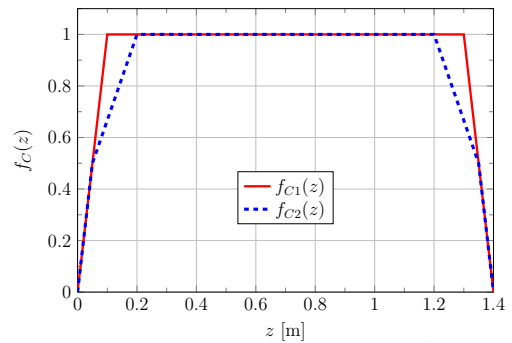
$\theta \iff z$
 \longrightarrow

Data conditioning

3-D simplified distribution

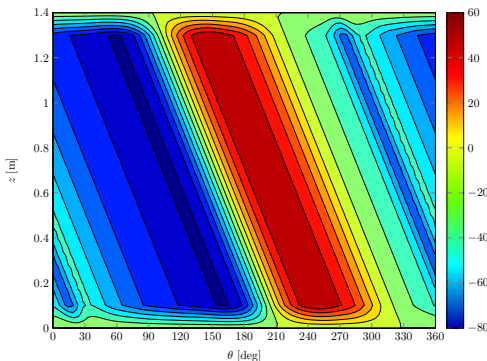


↓ Shape function



Navigation icons: back, forward, search, etc.

3-D corrected distribution



Final estimation
 \longleftarrow

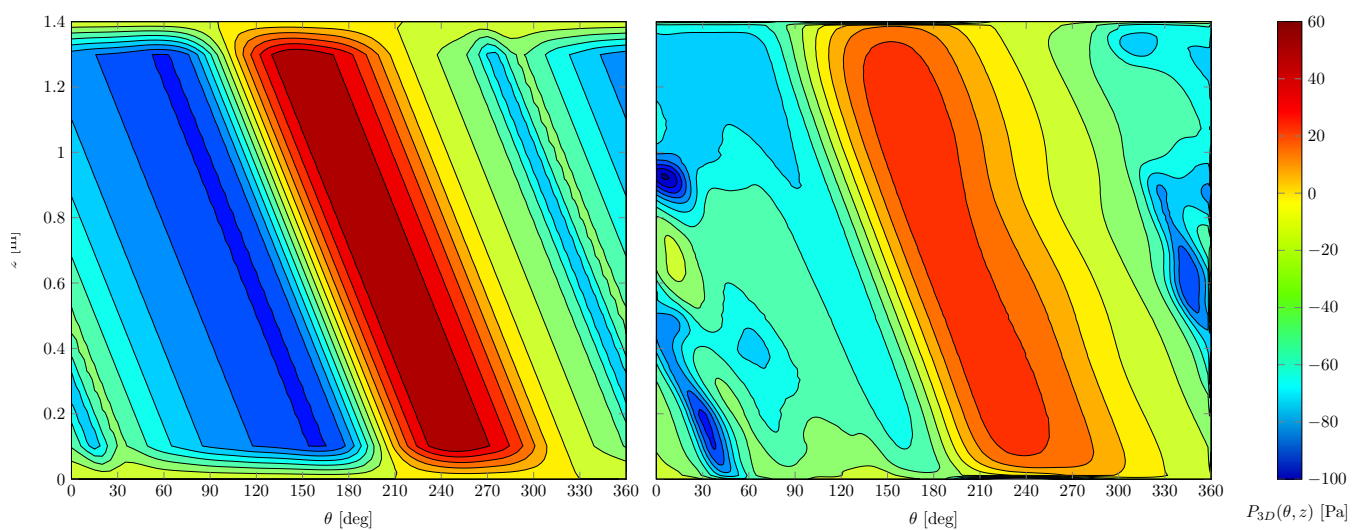
Outline

- 1 Motivation
- 2 Turbine Design
- 3 2-D Aerodynamic Analysis
- 4 3-D Aerodynamic Analysis
- 5 Structural Design
- 6 Simplified Load Estimation**
 - Motivation
 - Implementation
 - **Application**
- 7 Conclusions and Recommendations

Preliminary evaluation

Approximation

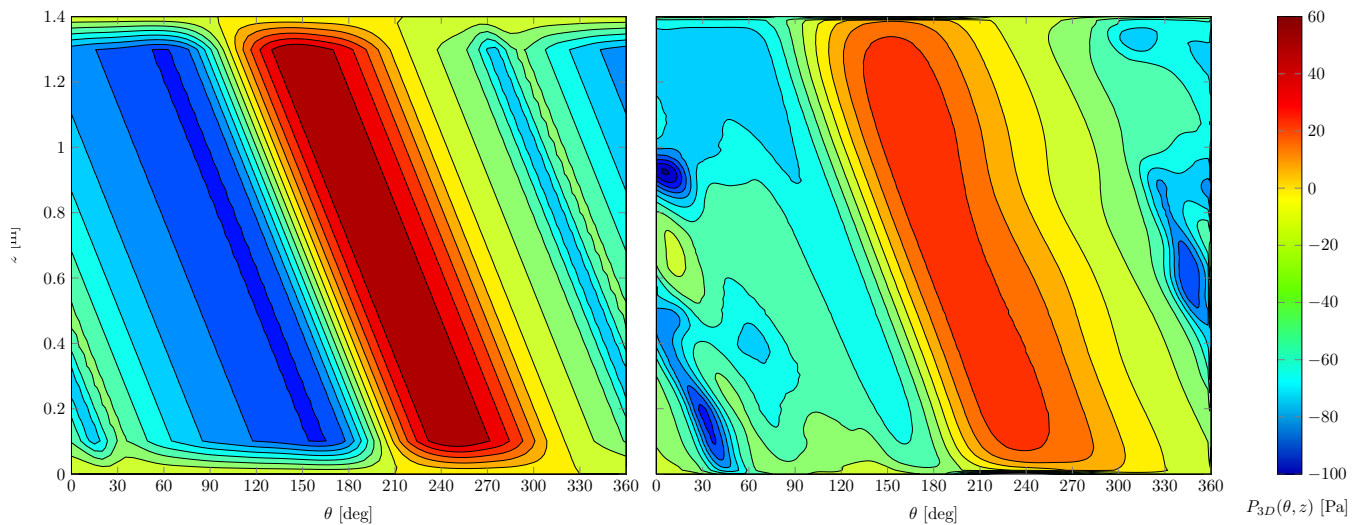
3-D CFD simplified model



Preliminary evaluation

Approximation

3-D CFD simplified model



Observations

- Good general shape correlation
- Higher peak values
- Blunt pressure reduction at tips
- Less oscillatory



Outline

- 1 Motivation
- 2 Turbine Design
- 3 2-D Aerodynamic Analysis
- 4 3-D Aerodynamic Analysis
- 5 Structural Design
- 6 Simplified Load Estimation
- 7 **Conclusions and Recommendations**
 - Summary
 - Limitations and Future Work



Summary I

Turbine Design

- Several work flows proposed
 - Flexibility to adapt to the analysis methodology
- Blade support at extremities
 - Continuity in forces, better efficiency
 - Designs to reduce negative tip vortex effects
- Three alternative designs proposed for the blade–support interface
 - Efficiencies to be evaluated

Summary I

Turbine Design

- Several work flows proposed
 - Flexibility to adapt to the analysis methodology
- Blade support at extremities
 - Continuity in forces, better efficiency
 - Designs to reduce negative tip vortex effects
- Three alternative designs proposed for the blade–support interface
 - Efficiencies to be evaluated

Aerodynamic analysis

- Wide study with 2-D CFD analysis
 - Selection of two candidate airfoils
- Further studies started with 3-D CFD analysis.
 - Simplified models captured the tip vortices
 - More realistic efficiency curve

Summary II

Structural analysis

- Load assessment
 - Description of the loads affecting the turbine
- Material optimization
 - Proposal for material use according to solicitations
- Development of a simplified method for preliminary studies
 - 3-D pressure distributions estimated from 2-D CFD models
 - Preliminary trials result promising

Outline

- 1 Motivation
- 2 Turbine Design
- 3 2-D Aerodynamic Analysis
- 4 3-D Aerodynamic Analysis
- 5 Structural Design
- 6 Simplified Load Estimation
- 7 Conclusions and Recommendations**
 - Summary
 - Limitations and Future Work

Limitations and future work

Inconveniences detected and proposed solutions

- CFD models with unsatisfactory results
 - Improvement of mesh quality
 - Assessment of the effect of turbulence model and grid-sensitivity
 - Simplification of the domain under study
 - Efficiency analysis based on alternative methods
- Incomplete structural analysis
 - Proceed with detailed analysis of the material layup

Limitations and future work

Inconveniences detected and proposed solutions

- CFD models with unsatisfactory results
 - Improvement of mesh quality
 - Assessment of the effect of turbulence model and grid-sensitivity
 - Simplification of the domain under study
 - Efficiency analysis based on alternative methods
- Incomplete structural analysis
 - Proceed with detailed analysis of the material layup

Recommended tasks

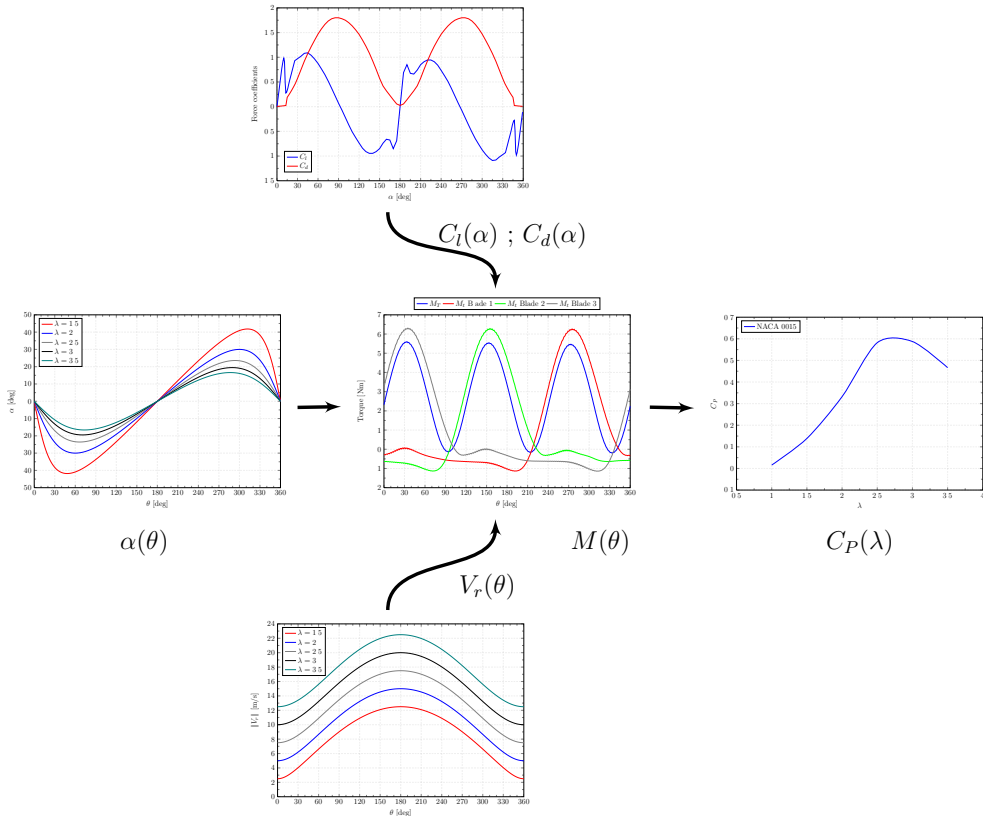
- Wind tunnel testing
 - Proceed with model validation and feedback
- Material testing
 - Characterization of unidirectional specimens to improve structural design
- Preliminary pressure loads estimation
 - Continue with the validation and development of the methodology

Thank you for your attention.

Questions?

Back up slides

A method to estimate the performance

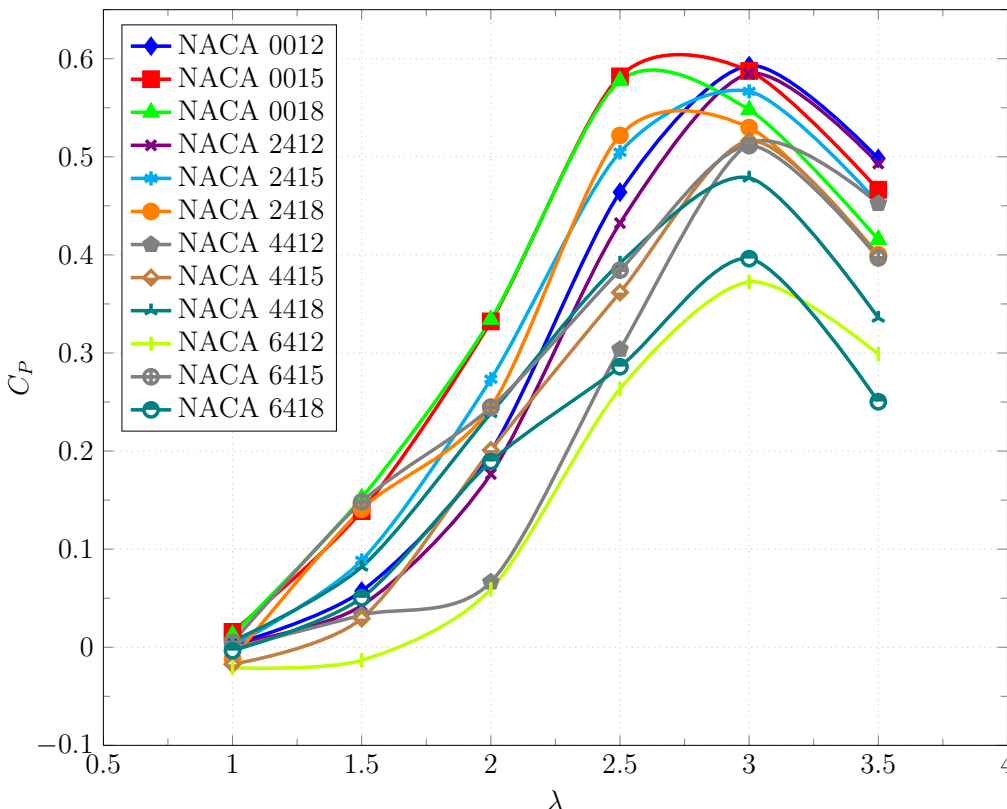


Main aspects

- Based on airfoil data
- Disregards interference
- Dependent on quality of data
- Questionable results
- Unknown flow characteristics

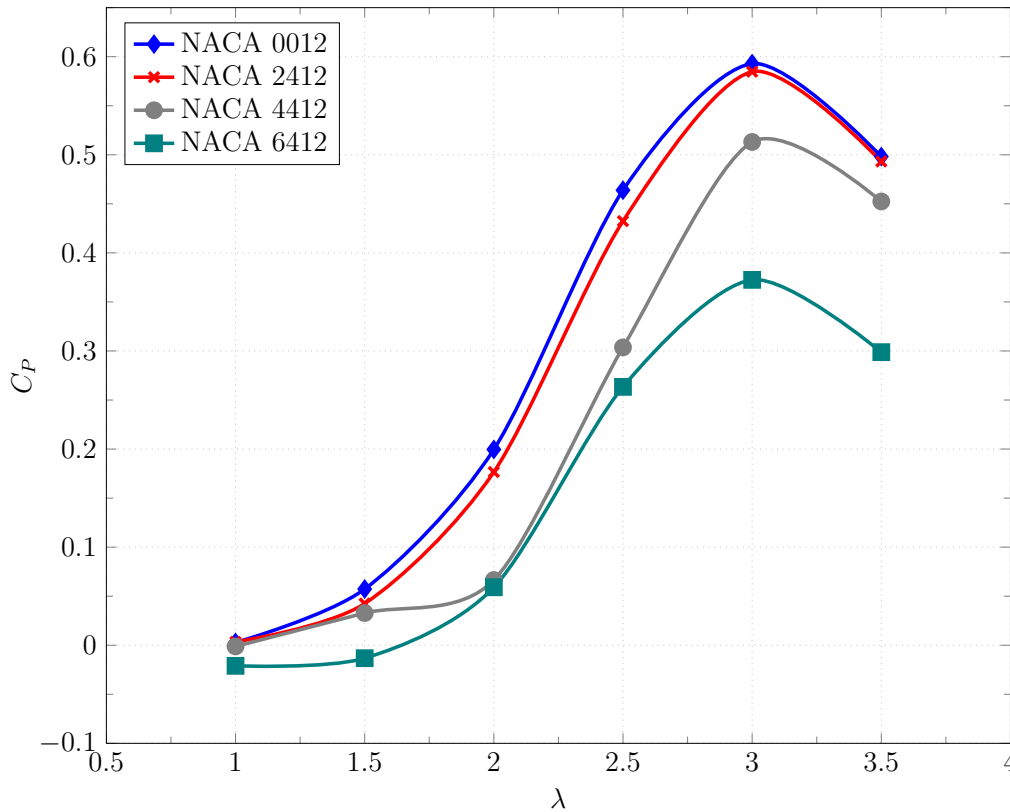
◀ Preliminary 2D Analysis

2-D. Efficiencies. Complete results



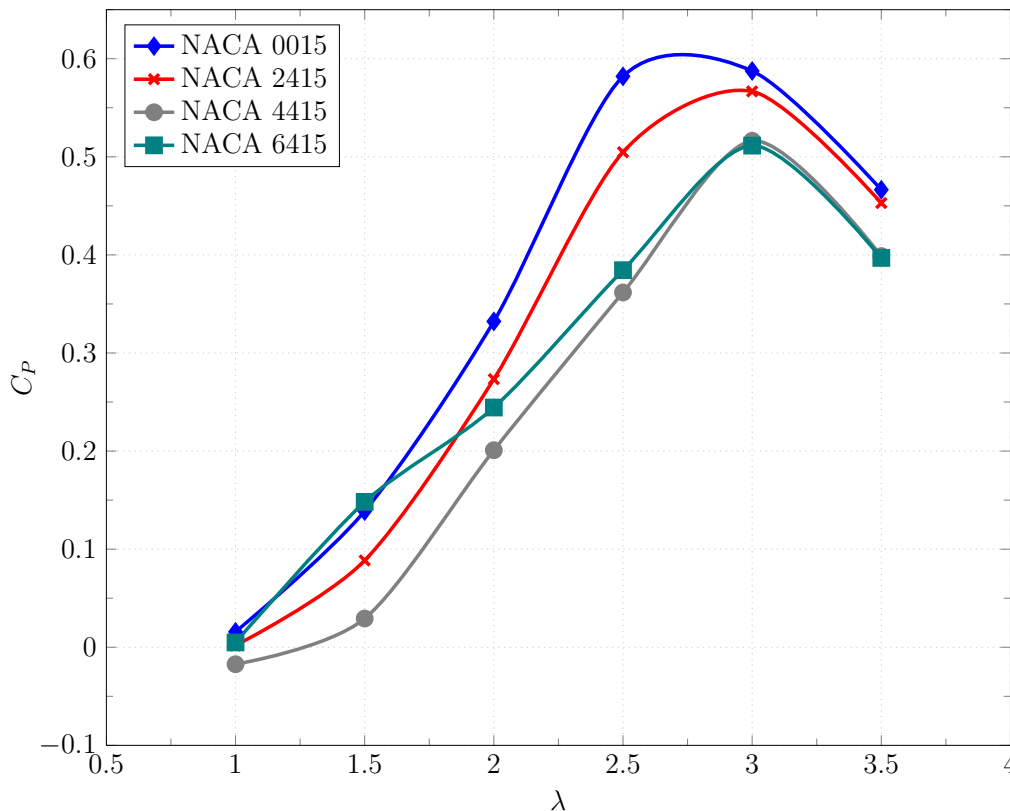
Overall view

2-D. Efficiencies. Complete results



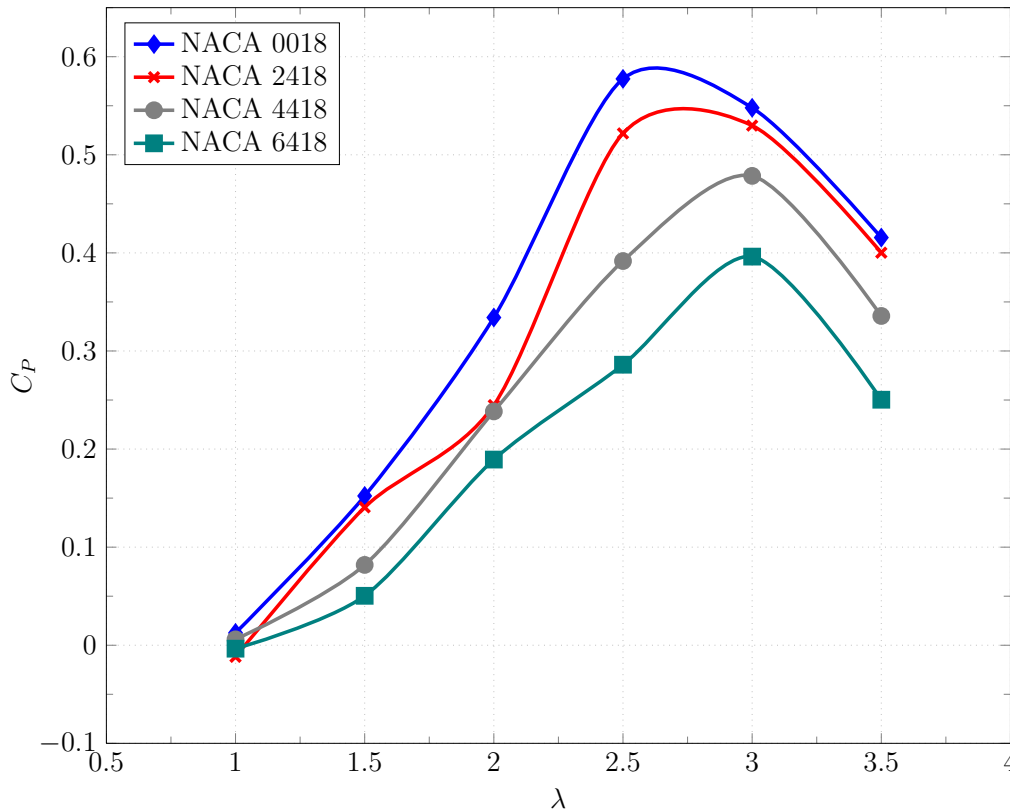
Curvature effect
12% thickness

2-D. Efficiencies. Complete results



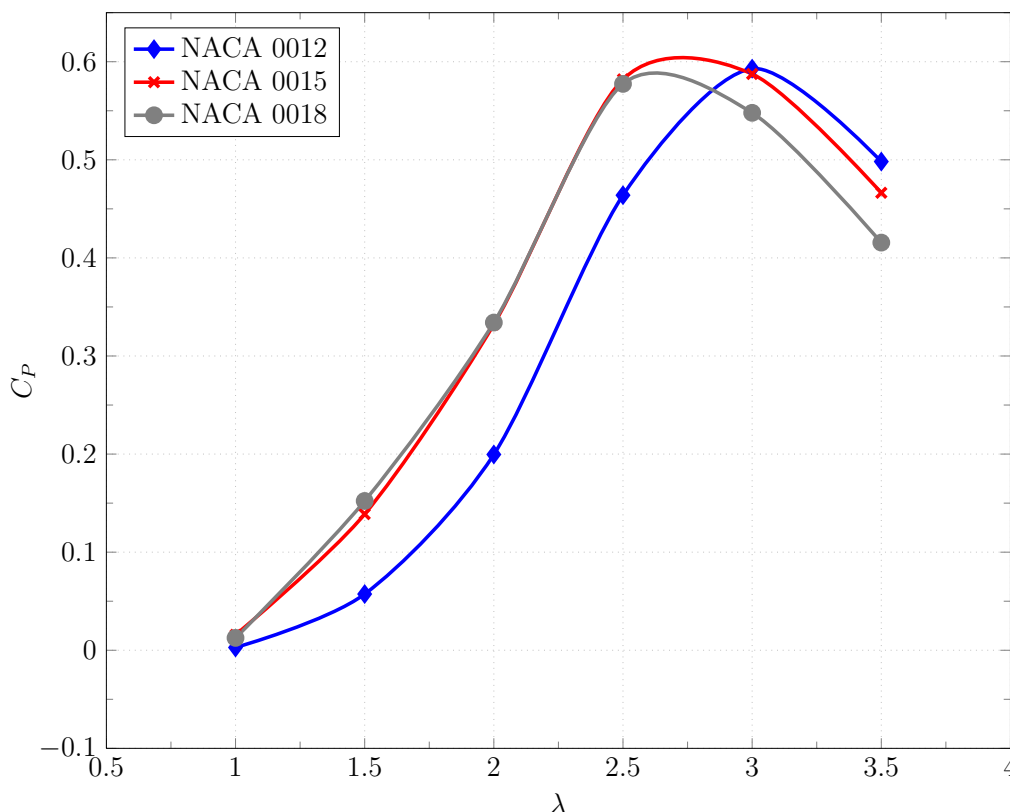
Curvature effect
15% thickness

2-D. Efficiencies. Complete results



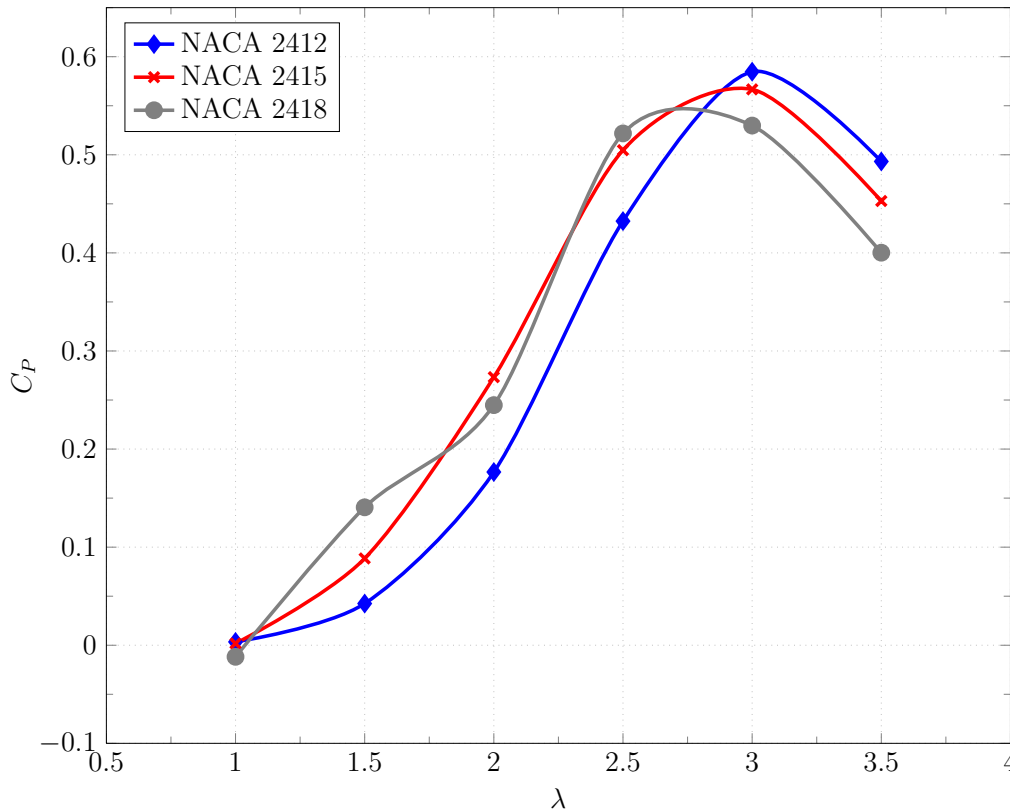
Curvature effect
18% thickness

2-D. Efficiencies. Complete results



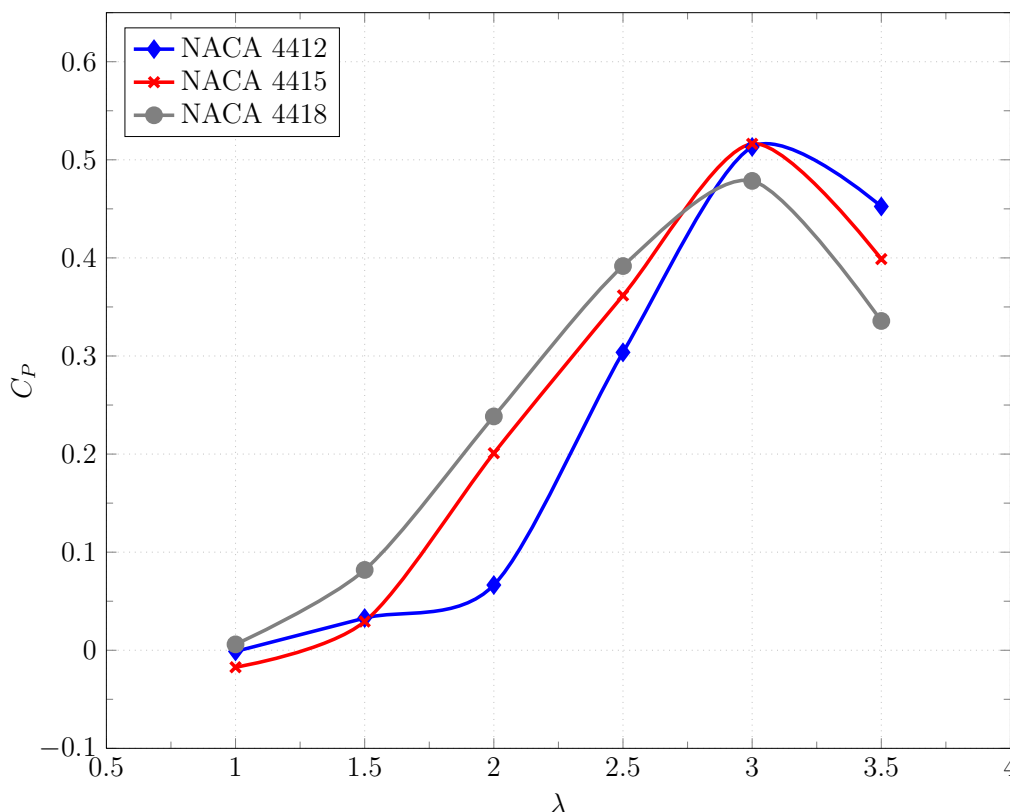
Thickness effect
0% curvature

2-D. Efficiencies. Complete results



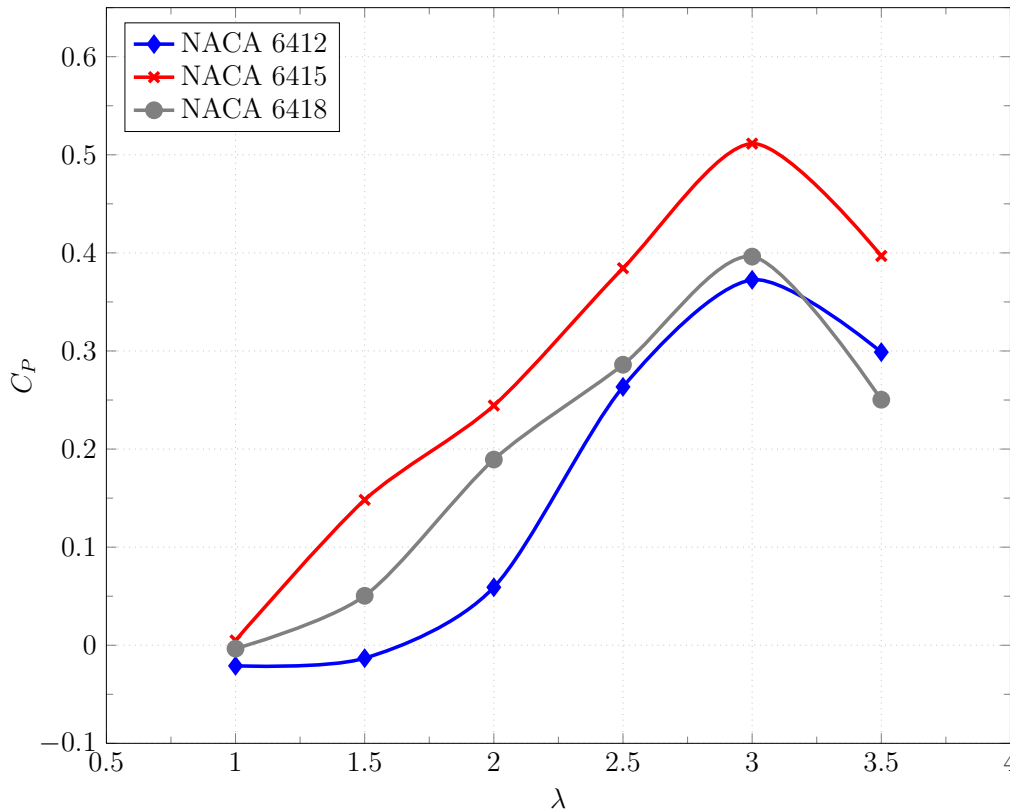
Thickness effect
2% curvature

2-D. Efficiencies. Complete results



Thickness effect
4% curvature

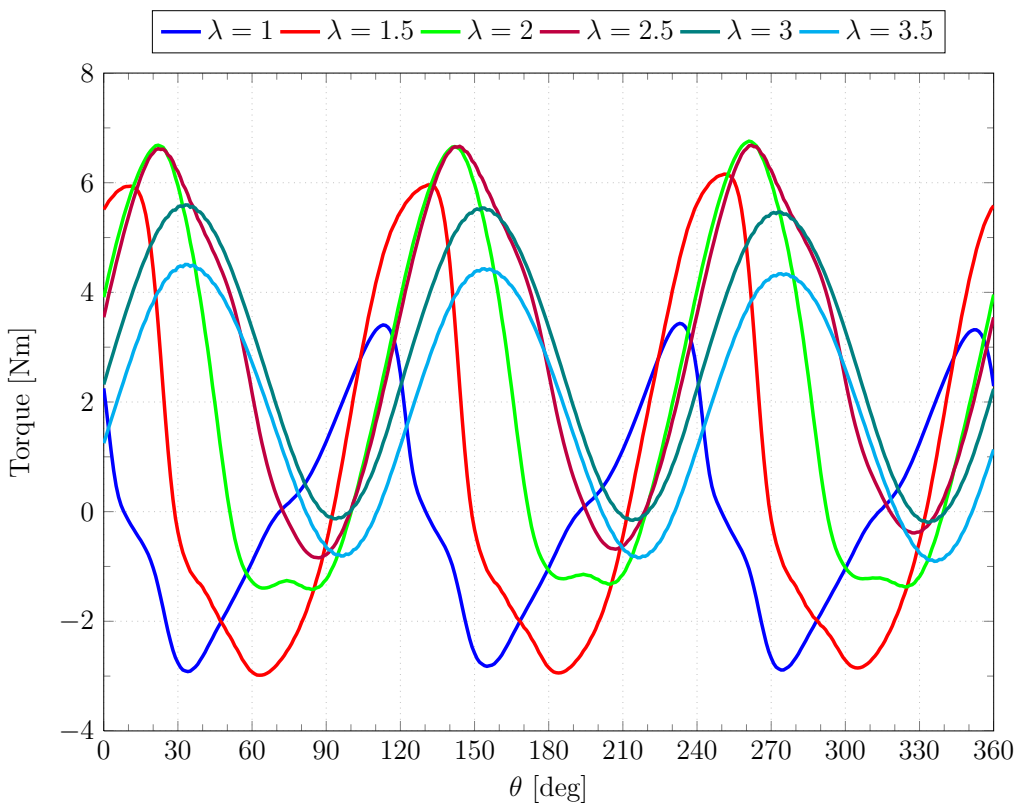
2-D. Efficiencies. Complete results



Thickness effect
6% curvature

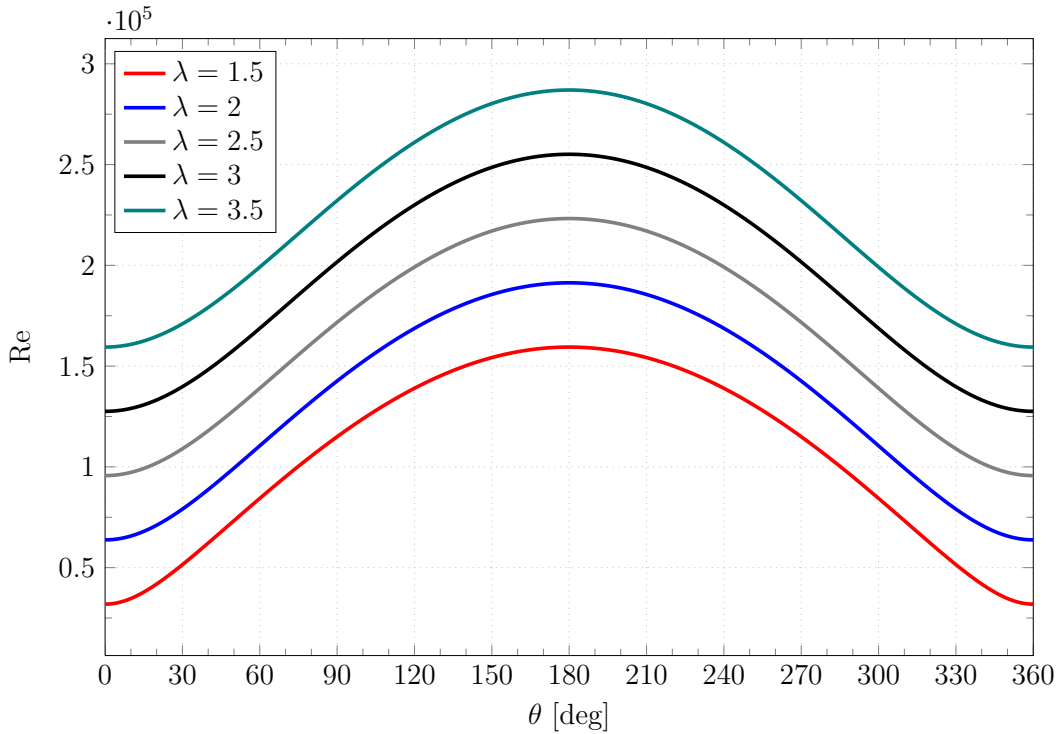
◀ 2D Analysis

2-D. Torque variation with lambda.



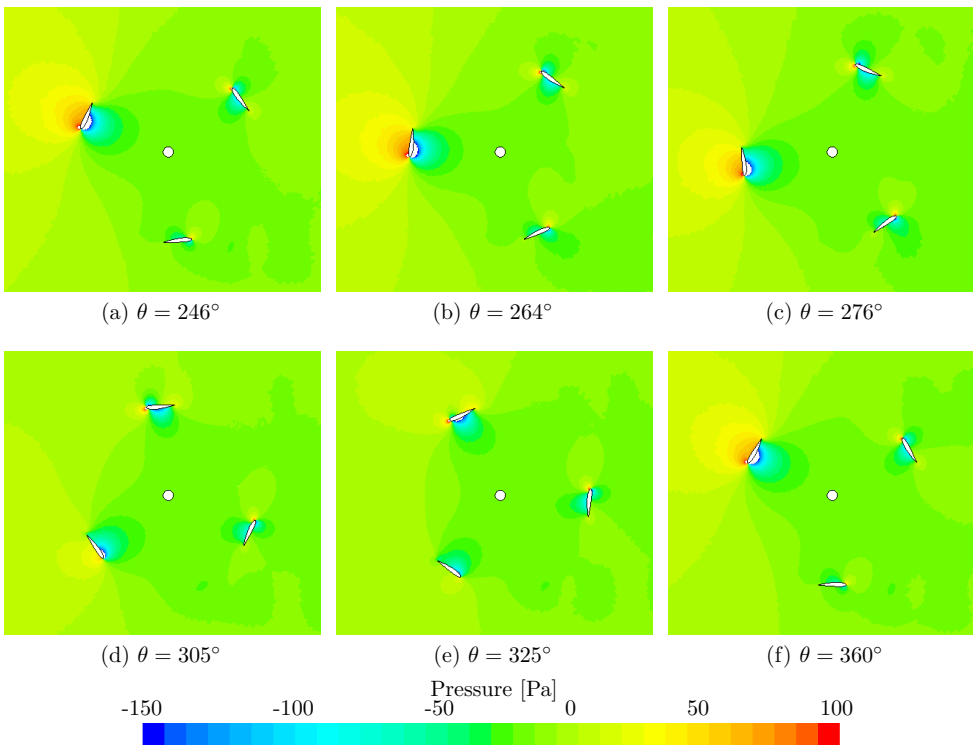
NACA 2415

2-D. Reynolds number variation with λ .



◀ Flow variables

Flow pattern



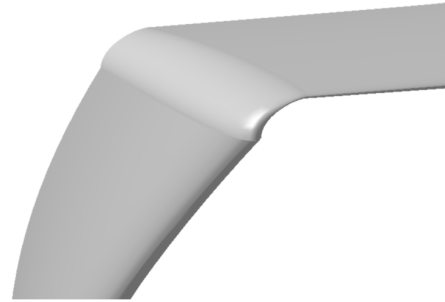
NACA 2415 $\lambda = 3$

- Lower α
- Lower intensity vortices

◀ $\lambda = 1$

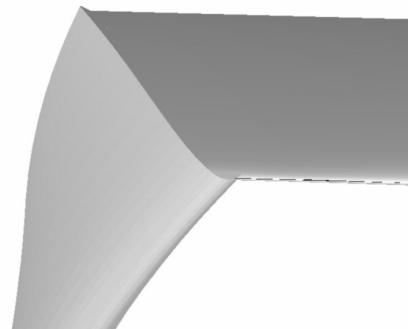
Blade support design.

Alternative 1, transition element.



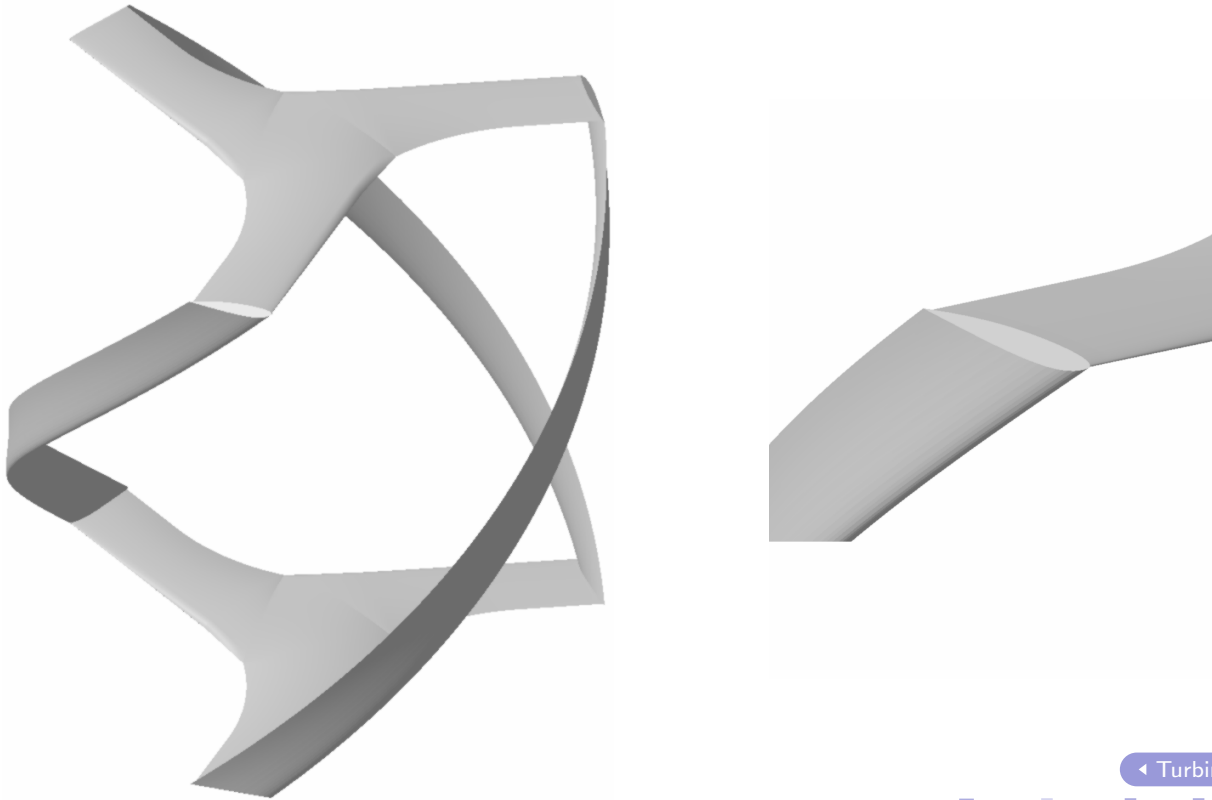
Blade support design.

Alternative 2, smoothed joint.



Blade support design.

Alternative 3, chamfered edge.



← Turbine design



2-D model. Mesh general view.

